





# Auris

## Roof spoiler

### Installation instructions

Model year: 2006  
Vehicle code: \*\*E15\*\*-\*\*\*\*\*W  
Part number: PZ439-E9474-AB

 Weight: 2,3 kg

 Installation time: 0,65 hours

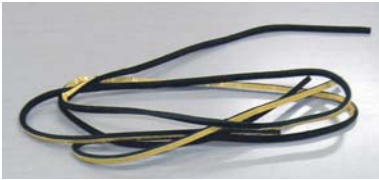
Manual reference number: AIM 000 794-3

# Revision Record

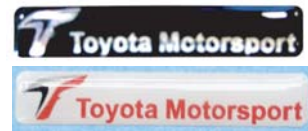
Rev. No.	Date	Page	Picture	Update	New	Deleted Steps
2	05-01-07	1		X		
3	16-04-07	3		X		
		5	6	X		

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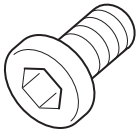
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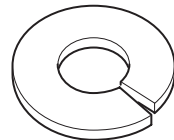
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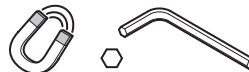
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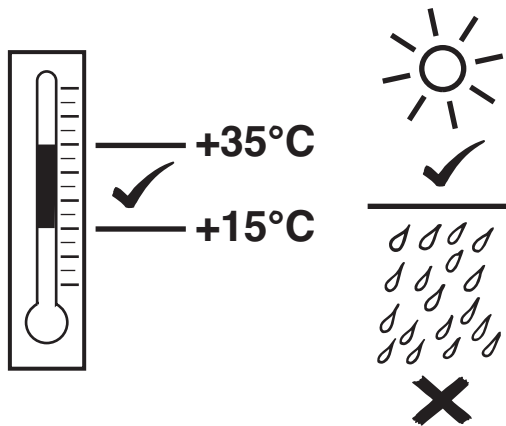
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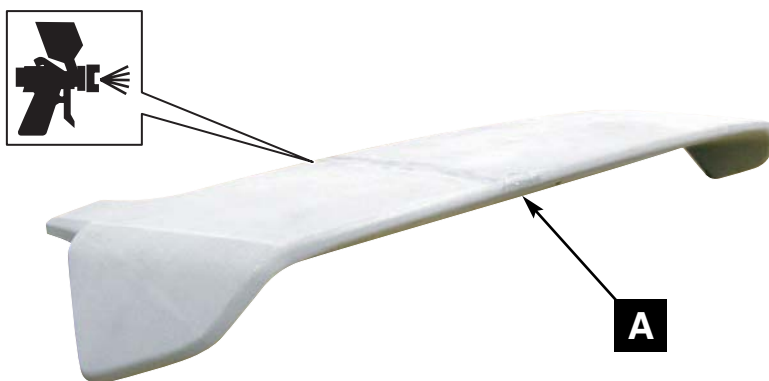
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**CLEANER**

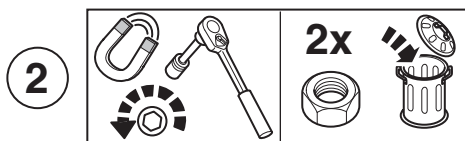
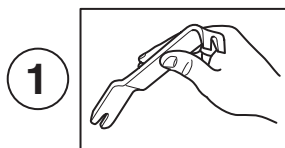
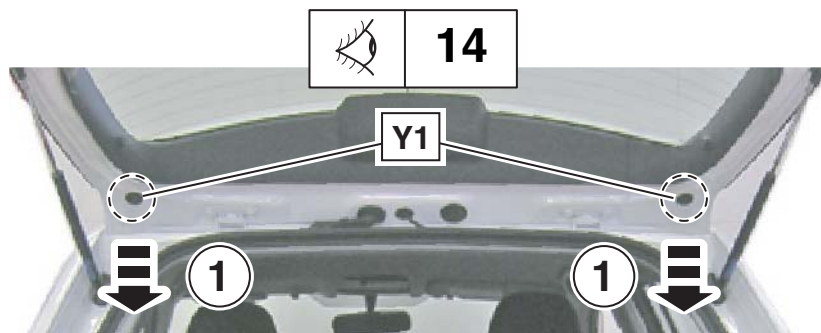
**TESA 4651 20mm**  
**3M 3960 19mm**



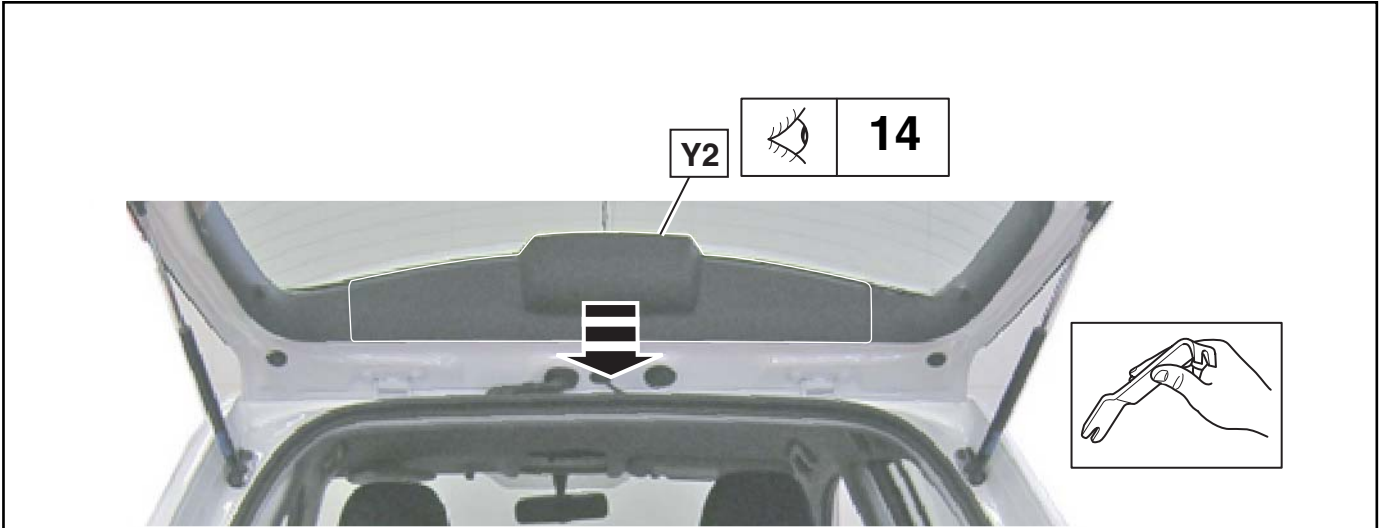
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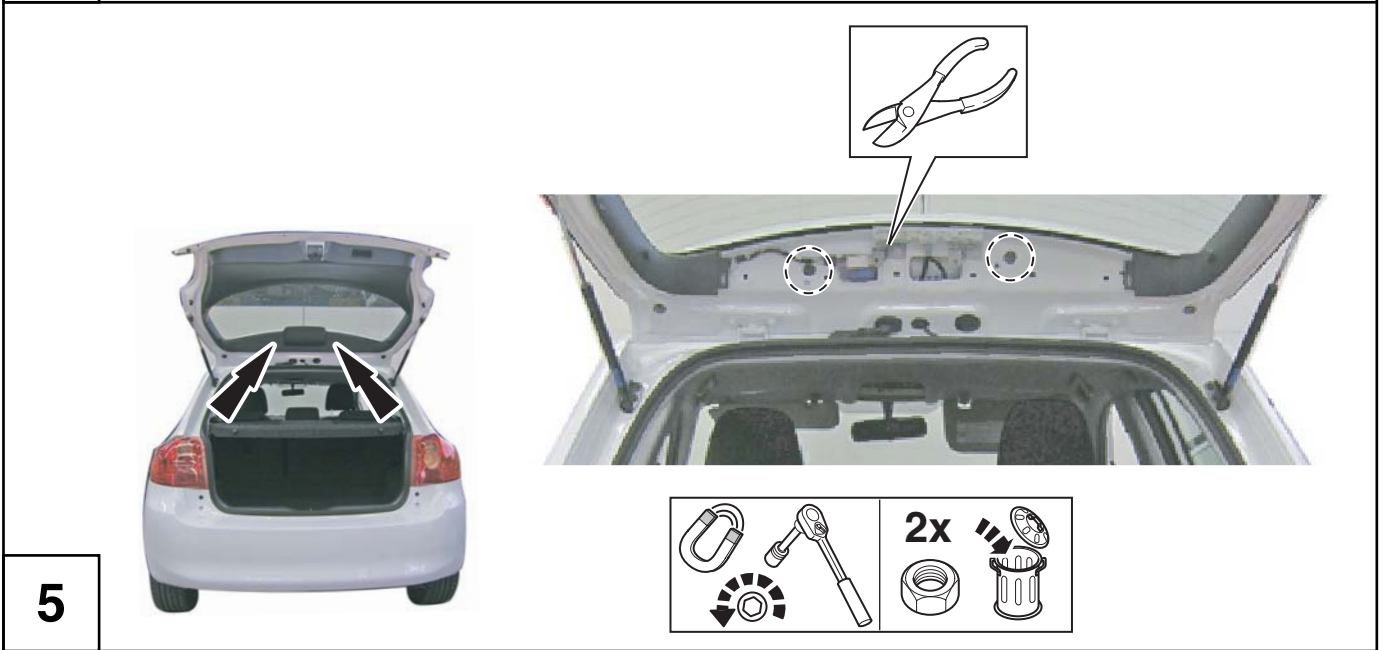
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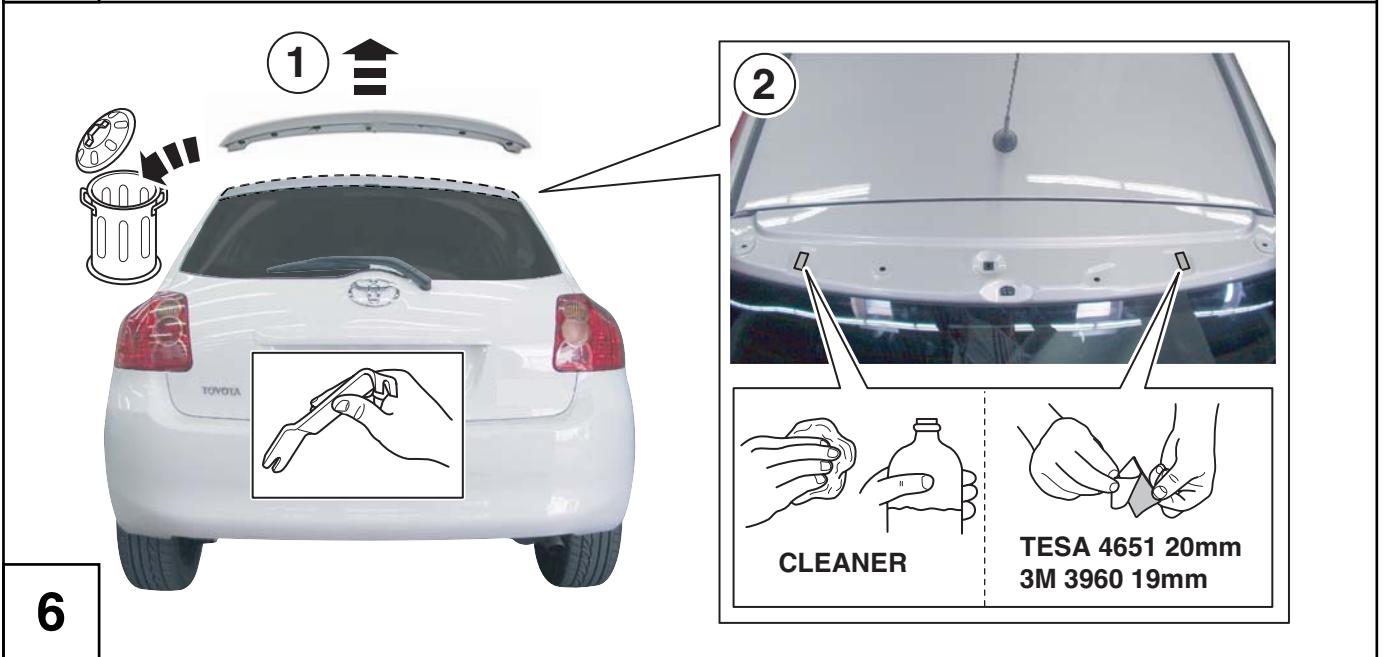
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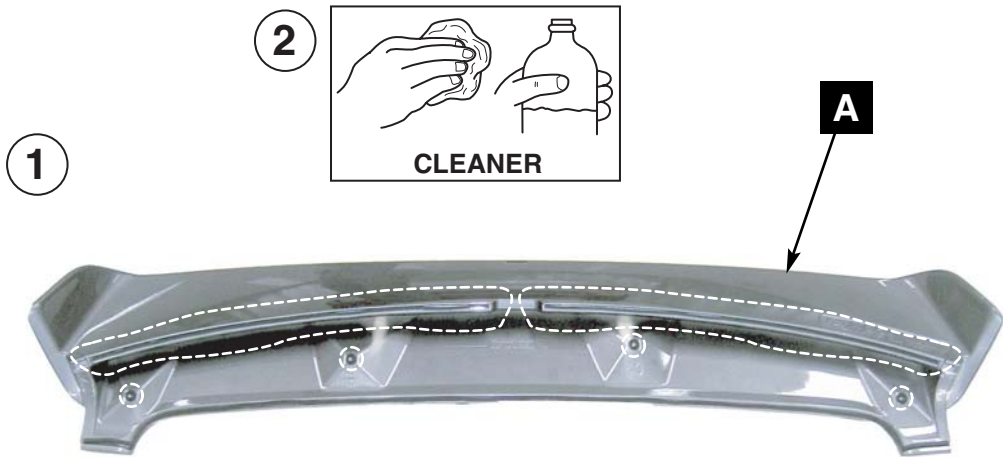
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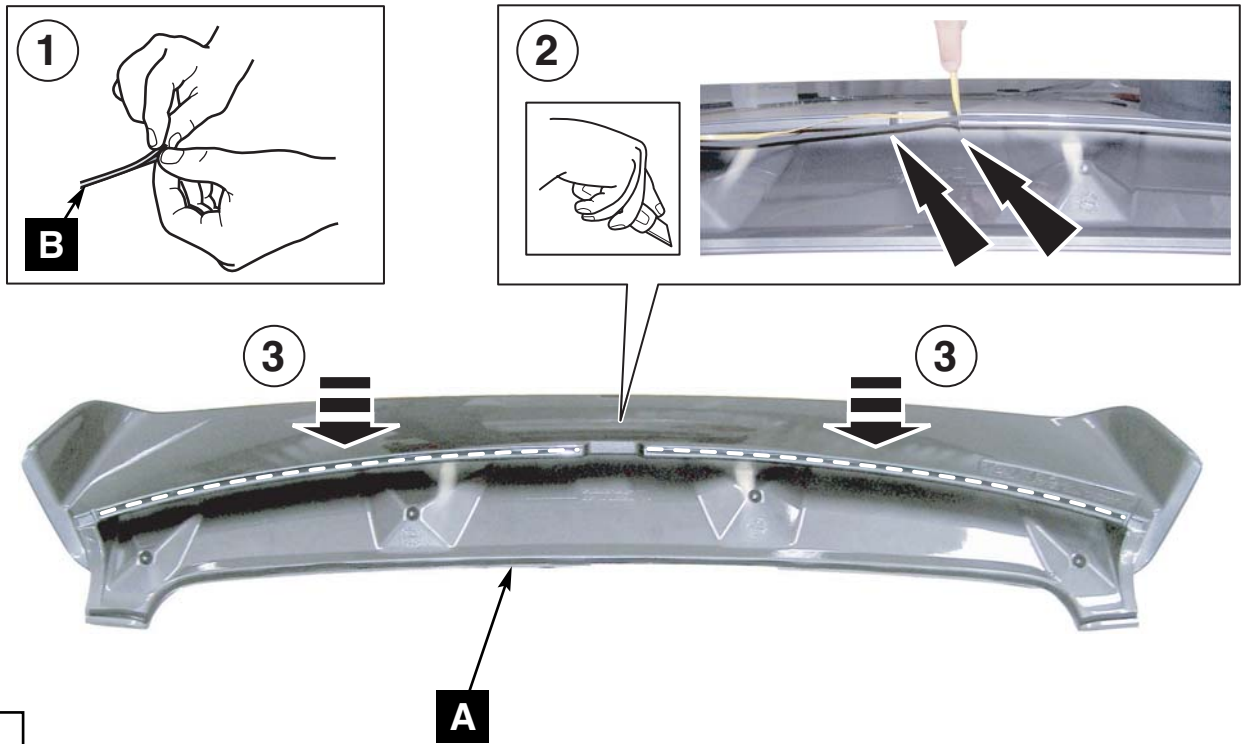
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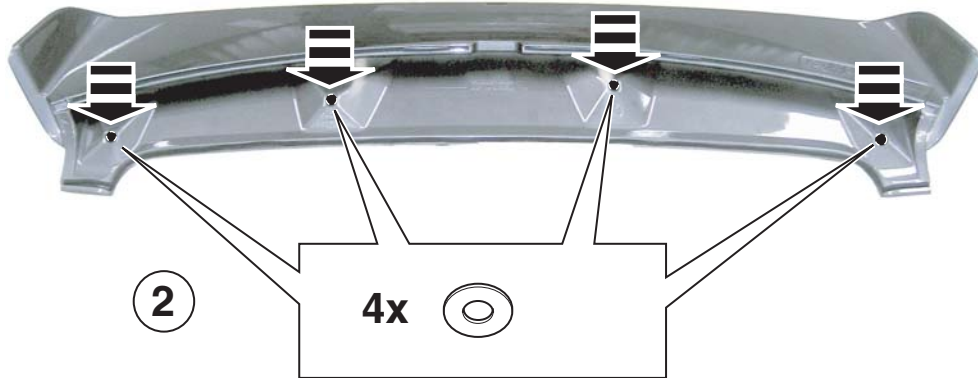
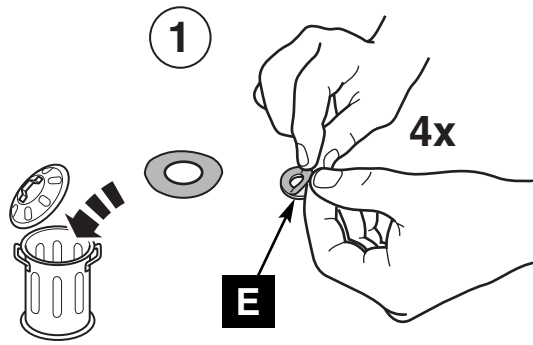
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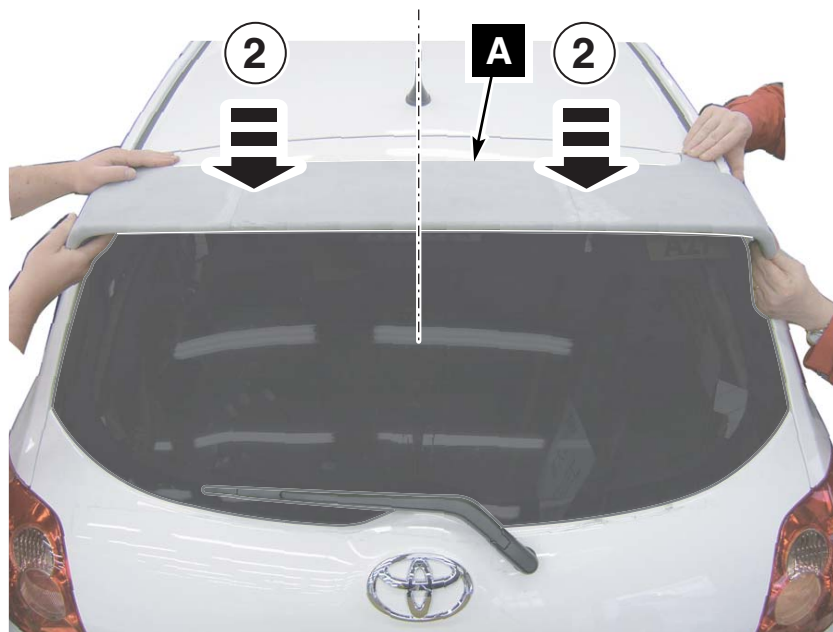
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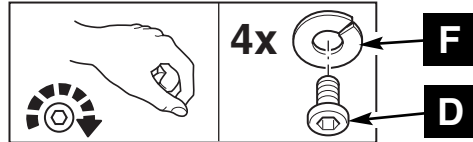


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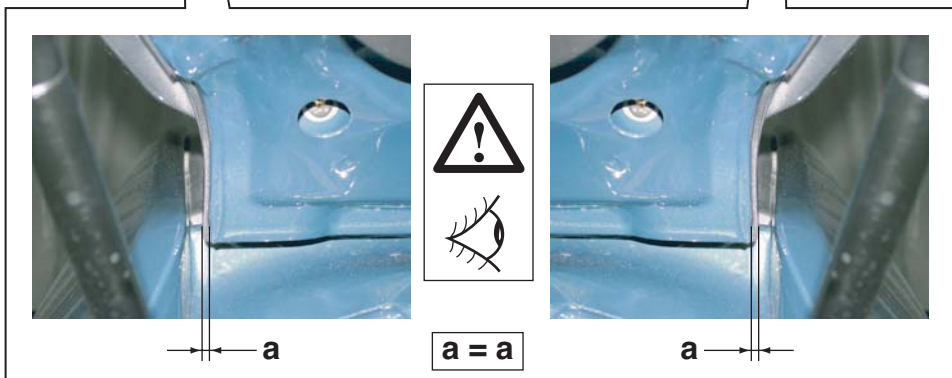


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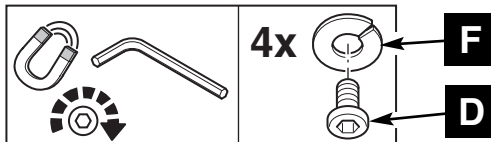


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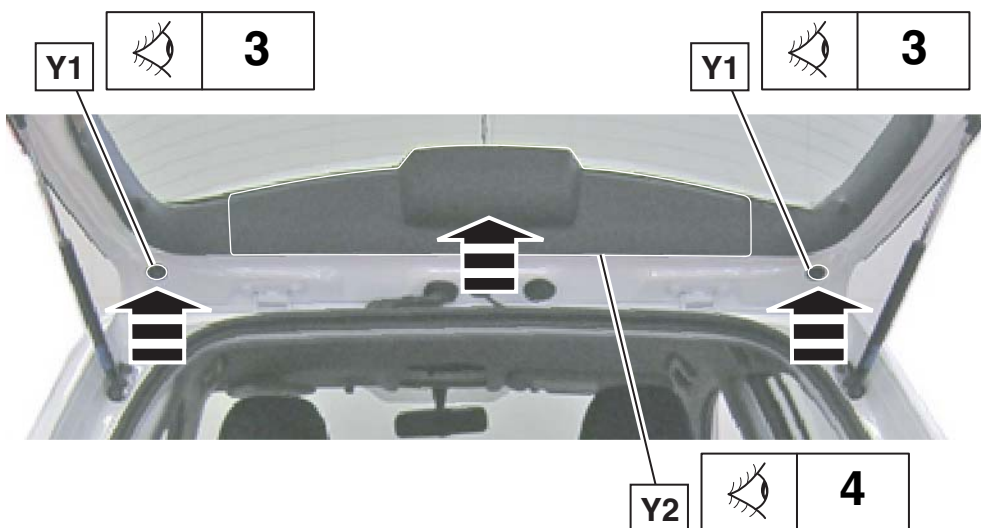


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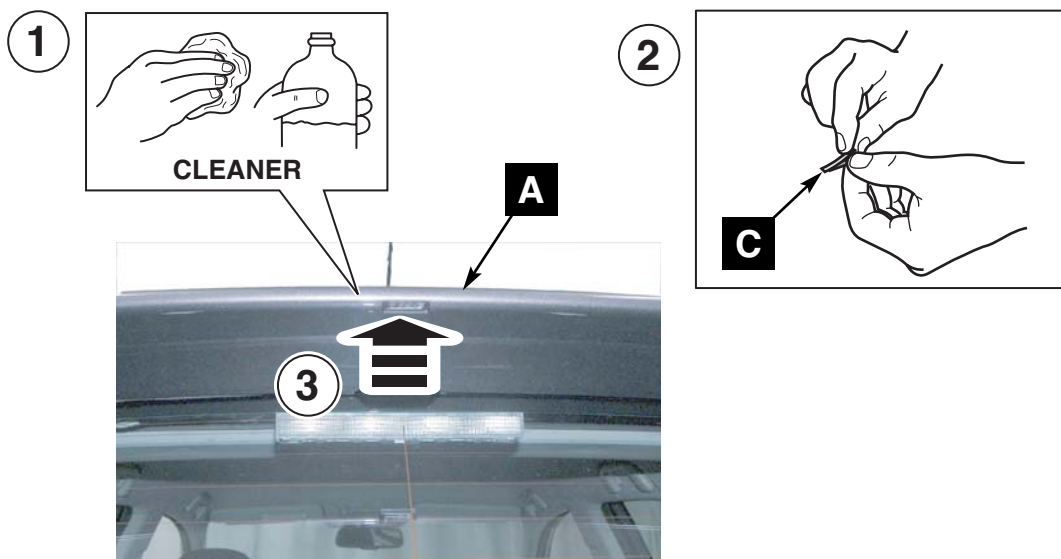




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**D**

## Hinweise zur Lackierung !!!

- 1) **Schleifen:** Schleifen der Teile mit Scotchbrite
- 2) **Reinigung:** Reinigen mit Silikonentferner ( z.B. **Toyota Hydro Cleaner PZ469-A0002-50**)  
Abwischen des Teiles mit einem Staubbindetuch (z.B. **Fa. BERNER Art. 85910.1**)
- 3) **Decklackierung unter Verwendung von :**  
z.B. **Toyota Hydro Base coat, ...**
- 4) **Klarlackierung unter Verwendung von :**  
z.B. **Toyota 2K HS Clear PZ469-C0002-50, ...**
- 5) **Trocknung:**  
- Bei max. 40°C für mind. 1 Std. oder Lagerung bei Raumtemperatur über Nacht (Staubtrocken)  
Lagerung für mind. 24 Std. bei Raumtemperatur (vollkommen ausgehärtet)
- 6) **Polieren:**  
Sichtbare Staubeinschlüsse mit Schleifblüten (z.B. **Fa. 3M 13444**) herausschleifen.  
Das Teil mit Schleifpaste ( z.B. **STANDOX** )  
Polieren von Hand oder mit einer Poliermaschine  
Von Hand mit Glanzpolitur (z.B **STANDOX Lackpolish Siliconfrei**)  
Polieren von Hand oder mit Poliermaschine.

**ACHTUNG HERSTELLERHINWEISE BEACHTEN !!!**

**GB**

## Painting Instruction !!!

- 1) **Sanding:** Sand with Scotchbrite
- 2) **Cleaning:** Clean with silicone remover (e.g **Toyota Hydro Cleaner PZ469-A0002-50**)  
Wipe part with dustbonding cloth (e.g. **Fa. BERNER Art. No. 85910.1**)
- 3) **Base coating :**  
e.g **Toyota Hydro Base coat, ...**
- 4) **Clear coating:**  
e.g. **Toyota 2K HS Clear PZ469-C0002-50, ...**
- 5) **Drying:**  
- At max 40 °C for at least 1 hour or let it dry overnight at room temperature (dust dry )  
Storage at for at least 24 hours at room temperature (thoroughly hardened )
- 6) **Polishing:**  
Sand visible dust enclosures with sand paper (e.g. **Fa. 3M 13444**)  
Rub part with polish paste (e.g **STANDOX** )  
Polish with shinypolish by hand and high polish with a clean polishing cloth  
(e.g **STANDOX Paintpolish w/o silicone**)

**FOLLOW INSTRUCTIONS OF PAINT SUPPLIER !!!**

F

### Conseils Pour La Peinture !!!

- 1) **Ponçage:** poncer la pièce avec Scotchbrite
- 2) **Nettoyage:**  
Nettoyer avec un dissolvant à silicone ( ex. : **Toyota Hydro Cleaner PZ469-A0002-50**)  
Essuyer la pièce avec un chiffon antipoussière (ex. **Fa. BERNER Art. 85910.1**)
- 3) **Peinture finale en utilisant:**  
**ex. : Toyota Hydro Base coat (peinture de base) , ...**
- 4) **Vernis Transparent :**  
**ex.: Toyota 2K HS Clear PZ469-C0002-50, ...**
- 5) **Séchage:**  
- A max. 40°C min. pendant une heure ou une pose à température ambiante pendant la nuit  
(hors poussière) Entreposage de 24 heures minimum à température ambiante (entièrement durci).
- 6) **Polissage:**  
Polir des impuretés visibles avec du papier-émeri (ex. **Fa. 3M 13444**).  
Enduire la pièce de pâte abrasive  
( **ex : STANDOX** )  
et polir manuellement ou à la machine.  
Polir à la main avec un vernis brillant (**STANDOX Paintpolish w/o silicone** )  
Polir manuellement ou à la machine.

**ATTENTION! RESPECTER LES CONSEILS DU FABRICANT !!!**

NL

### Aanwijzingen voor het lakken !!!

- 1) **Schuren:** Schuren van de onderdelen met Scotchbrite
- 2) **Reiniging:**  
Reinigen met siliconenverwijderaar **Toyota Hydro Cleaner PZ469-A0002-50**  
schoonvegen van het onderdeel met een stofbindende doek (**bijv. firma BERNER Art. 85910.1**)
- 3) **Deklaag met gebruik van:**  
**bijv. Toyota Hydro Base coat, ...**
- 4) **Klaarlak met gebruik van:**  
**bijv. Toyota 2K HS Clear PZ469-C0002-50, ...**
- 5) **Droging:**  
Op max. 40°C gedurende min. 1 uur of opslag bij kamertemperatuur gedurende een nacht  
(stofdroog) Opslag gedurende min. 24 uren op kamertemperatuur (volkomen uitgehard)
- 6) **Polijsen:**  
Zichtbare stofafzettingen met schuurvellen (**bijv. firma 3M 13444**) uitschuren.  
Het onderdeel met schuurpasta ( **bijv. STANDOX** )  
polijsten met de hand of met een polijstmachine  
Met de hand met glansmiddel (**bijv. STANDOX Standohyd Lackpolish Siliconvrij**) polijsten  
of met polijstmachine.

**OPGELET AANWIJZINGEN VAN DE FABRIKANT IN ACHT NEMEN!!!**