Product Safety Data Sheet

This product (a battery) is an "Article" pursuant to 29 CFR 1910.1200 and, as such, is not subject to the OSHA Hazard Communication Standard requirements for preparation of a Material Safety Data Sheets, (MSDS).
This Product Safety Data Sheet is prepared only to provide information to our customers.

1. PRODUCT AND COMPANY IDENTIFICATION

<table>
<thead>
<tr>
<th>1.1 Product name</th>
<th>Nickel Metal Hydride Battery (Module)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.2 Applicable models</td>
<td>EV-MH type</td>
</tr>
<tr>
<td></td>
<td>EV-MP095R15A (EV-95)</td>
</tr>
<tr>
<td></td>
<td>EV-MP6R5R01 (GEN I)</td>
</tr>
<tr>
<td></td>
<td>EV-MP6R5R02 (GEN II)</td>
</tr>
<tr>
<td></td>
<td>EV-MP6R5R03 (GEN 2.5 8cells module type)</td>
</tr>
<tr>
<td></td>
<td>EV-MP6R5R27 (GEN 2.5 12cells module type)</td>
</tr>
<tr>
<td></td>
<td>EV-MP6R5R47 (GEN 2.5L 12cells module type)</td>
</tr>
<tr>
<td>1.3 Product use</td>
<td>Hybrid Vehicle Battery</td>
</tr>
<tr>
<td>1.4 Name of manufacturer</td>
<td>Primearth EV Energy Co., Ltd.</td>
</tr>
<tr>
<td>1.5 Address of manufacturer</td>
<td>20,Okayama,Okayama,Okayama, 431-0422 Japan</td>
</tr>
<tr>
<td>1.6 Phone number of manufacturer</td>
<td>+81-53-577-3592 (Japan)</td>
</tr>
<tr>
<td>1.7 Post in charge</td>
<td>Engineering Dept. 1</td>
</tr>
<tr>
<td>1.8 Name of person in charge</td>
<td>Hideo Kaya</td>
</tr>
<tr>
<td>1.9 Issue number</td>
<td>P0298</td>
</tr>
</tbody>
</table>

2. HAZARD IDENTIFICATION

This product does not constitute a physical and chemical hazard as long as it is used for prescribed purposes and in accordance with its designated usage. As the product is a storage device for electricity, it may give the user an electric shock. It has no adverse effect on human health or the environment unless the pack and cell casings are breached.

2.1 Physical and chemical hazard

This product does not constitute a physical and chemical hazard as long as it is used for prescribed purposes and in accordance with its designated usage. The alkaline electrolyte or materials in the battery may be dangerous if they leak out of the casing due to dismantling or breaching of the battery. This product may cause electric shock, fire, or injury if it is used for purposes other than those prescribed or without following the designated usage.

2.2 Hazard to human health

This product is not hazardous to human health in normal use. However, if the product dismantle or is breached, the alkaline electrolyte or materials that may leak out of the outer casing may adversely affect human health. This product contains both nickel compounds and cobalt, which are classified as carcinogens by IARC and NTP.

2.3 Hazard to environment

This product is not hazardous to the environment as long as it is used for prescribed purposes and in accordance with its designated usage. However, the contents of the product may have an adverse effect on the environment in the event of their leakage from the casing due to dismantling or breach.

3. COMPOSITION & INGREDIENT INFORMATION

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Chemical symbol</th>
<th>CAS. No.</th>
<th>Exposure limits in air</th>
<th>ACGIH</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Positive electrode, composed of:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>*Nickel hydroxide</td>
<td>Ni(OH)2</td>
<td>12054-48-7</td>
<td>0.2mg/m³</td>
<td>1mg/m³</td>
<td></td>
</tr>
<tr>
<td>*Nickel</td>
<td>Ni</td>
<td>7440-02-0</td>
<td>0.2mg/m³</td>
<td>1mg/m³</td>
<td></td>
</tr>
<tr>
<td>*Cobalt</td>
<td>Co</td>
<td>7440-48-4</td>
<td>0.02mg/m³</td>
<td>0.1mg/m³</td>
<td></td>
</tr>
<tr>
<td>Negative electrode, composed of:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>*Hydrogen absorbing alloy</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>*Iron</td>
<td>Fe</td>
<td>7439-89-6</td>
<td>NA</td>
<td>NA</td>
<td></td>
</tr>
<tr>
<td>Alkaline electrolyte</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*1
*2
4. FIRST AID MEASURES
In the event of the leakage of electrolyte or gassing of the battery, take the appropriate first aid measures from the following.

4.1 Eye contact
Contact may cause corneal injury and blindness.
Wash eyes with large amounts of running water for at least 15 minutes.
Seek medical treatment immediately.
If appropriate actions are not taken, eye disorders may result.

4.2 Skin contact
Wash the contact area with plenty of water.
Seek medical treatment immediately.
Clothing, shoes, and socks, etc. which have come into contact with alkaline electrolyte should be taken off immediately.
If appropriate actions are not taken, skin inflammation may occur.

4.3 Inhalation
Move the exposed person to fresh air area immediately.
Cover up the affected person with a blanket.
Seek medical treatment immediately.

4.4 Ingestion
Do not induce vomiting.
Seek medical treatment immediately.

5. FIREFIGHTING MEASURES
In the event of a battery fire, take the following measures.

5.1 Extinguishing media and method
(1) Use a dry powder acrylonitrile butadiene styrene (ABS) fire extinguisher for fire-fighting.
(2) Extinguishing a fire with a large amount of water may be an effective method.
However, this should be considered as a supplementary means
If there are no readily available large amounts of water, use dry sand instead; as the application of only a small amount of water may temporarily act as an accelerator and affect the fire adversely while the hydrogen storage alloy is burning.

5.2 Exposure controls and personal protection for fire-fighting
Use air-breathing apparatus as noxious fumes may be produced.

5.3 Fire spread prevention
(1) In the case of fire, remove surrounding inflammables immediately.
(2) In the case of fire in peripheral devices, move the battery to a safe place immediately.

6. ACCIDENTAL RELEASE MEASURES
Take the following measures if the alkaline electrolyte has leaked out of the battery.

6.1 Wipe up the alkaline electrolyte with a cloth. Dispose of the cloth used to wipe up the electrolyte in accordance with applicable laws and regulations.

7. HANDLING & STORAGE INFORMATION
Observe the following cautions and prohibited items. Handle the battery carefully.

7.1 Prohibited items
(1) Short-circuiting
Short-circuiting may cause burn injury due to ignition or heating effect.
(2) Dismantle or modification
Alkaline electrolyte leaks when the battery (cell) is disassembled.
(3) Overcharging or over-discharging
Oxygen or hydrogen may be produced when the battery is overcharged or over-discharged.
(4) Use in an airtight container
The container may explode due to the gas produced from the battery.

*1: Main contents contained in hydrogen absorbing alloy
Nickel (Ni)-CAS#7440-02-0, Cobalt (Co)-CAS#7440-48-4, Manganese (Mn)-CAS#7439-96-5,
Aluminum (Al)-CAS#7429-90-5, Rare earths [Lanthanum (La)-CAS#7439-91-0, Cerium (Ce)-CAS#7440-45-1,
Neodymium (Nd)-CAS#7440-00-8, Promethium (Pr)-CAS#7440-10-0]

*2: Main contents contained in alkaline electrolyte
Potassium hydroxide (KOH)-CAS#1310-58-3, Sodium hydroxide (NaOH)-CAS#1310-73-2,
Lithium hydroxide (LiOH)-CAS#1310-65-2
### 7.2 Cautions

(1) Do not stack a battery on another battery.
(2) Do not store batteries on electrically conductive surfaces such as metals.
(3) Wear protective glasses and rubber gloves while handling batteries.

### 8. EXPOSITION CONTROLS & PERSONAL PROTECTION

Take the following measures in the event of leakage of the alkaline electrolyte or alkaline mixed gas from the battery.

| 8.1 Facilities     | (1) Store the product in a depository with local exhaust systems for ventilation.  
                      | (2) Install an exhaust system or exhaust port when the product is used in a container. |
|--------------------|--------------------------------------------------------------------------------|
| 8.2 Protective equipment | Wear protective glasses, protective gloves, and simple filter mask. |

### 9. PHYSICAL & CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>9.1 Physical state</th>
<th>Solid</th>
</tr>
</thead>
<tbody>
<tr>
<td>9.2 Order</td>
<td>No order</td>
</tr>
<tr>
<td>9.3 pH</td>
<td>Not applicable (ELECTROLYTE: &gt;12)</td>
</tr>
<tr>
<td>9.4 Freezing point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>9.5 Boiling point</td>
<td>Not applicable (ELECTROLYTE: 100°C; Water)</td>
</tr>
<tr>
<td>9.6 Evaporation rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>9.7 Vapor pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>9.8 Vapor density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>9.9 Solubility (Water)</td>
<td>Not applicable (Electrolyte is soluble.)</td>
</tr>
</tbody>
</table>

### 10. STABILITY & REACTIVITY

This product is stable as long as it is used for prescribed purposes and in accordance with its designated usage. However, short-circuiting, overcharging/over-discharging, and long-term storage in a high-temperature environment may lead to the ignition or explosion of the battery.

| 10.1 Possible causes of fire | Sparks due to short-circuit.  
A large current is applied to a module or a cell. |
|-------------------------------|---------------------------------
| 10.2 Possible causes of explosion | The battery will not explode by itself unless the safety valve is frequently activated and the battery is kept in an airtight container, in which case the oxygen and hydrogen produced from the battery may trigger an explosion. |
| 10.3 Possible causes of fire and explosion | (1) Overcharging or over-discharging  
(2) The temperature of the battery at 100°C or higher  
(3) Overcharging or over-discharging of the battery in an airtight container located close to a heat source |

### 11. TOXICOLOGICAL INFORMATION

This product is not hazardous as long as it is used for prescribed purposes and in accordance with its designated usage. If the battery disintegrates or is breached, the alkaline electrolyte or contents that have leaked out of the casing may adversely affect human health.

| 11.1 Carcinogenesity | The nickel-plated iron of this product is not harmful as long as it is used for prescribed purposes and in accordance with its designated usage. This product contains both nickel compounds and cobalt, which are classified as carcinogens by the International Agency for Research on Cancer (IARC) and the National Toxicology Program (NTP). |

### 12. ECOLOGICAL INFORMATION

This product is not hazardous as long as it is used for prescribed purposes and in accordance with its designated usage. This product is not hazardous to the environment as long as it is used for prescribed purposes and in accordance with its designated usage. However, the contents of the product may have an adverse effect on the environment in the event of their leakage from the casing due to dismantling or breaching of the battery.

### 13. DISPOSAL CONSIDERATIONS

| 13.1 | Batteries should be disposed in accordance with designated provisions by vehicle manufacturers or dealers. |
### 14. NOTES IN TRANSPORTATION

Refer to "15. REGULATORY INFORMATION" for applicable laws and regulations.

| 14.1 | Label of contents | The indication of surface of the casing are not subjected any regurations. Refer to "14. REGULATORY INFORMATION" for applicable laws and regulations. |
| 14.2 | No short-circuit | The battery terminals should be designed so that external short-circuiting can be avoided. Make sure the batteries are not short-circuited during the packaging process. |
| 14.3 | No damage and overturn | Use sufficiently strong materials for packaging boxes so that the product is not damaged due to vibration, shocks, falls, stacking, and so on. Pack the product so that the battery does not fall sideways, and is not inverted during transportation. |
| 14.4 | Protection from rain water | Avoid contact with rain or other water during storage and transportation. |
| 14.5 | Protection from fire and high temperatures | Do not place the product close to fire during storage and transportation. Avoid storage in a high-temperature environment. Example: Avoid leaving batteries for disposal in a parked vehicle under the scorching sun. Take sufficient care to avoid prolonged exposure to high temperature. |

### 15. REGULATORY INFORMATION

| 15.1 | Hazardous materials of transportation | (1) United Nations (Transport of Dangerous Goods)  
• UN Number 3496 Classes 9  
• Special Provision 117  
Subjected to these Regulations only when transport by sea.  
(2) International Air Transport Association (IATA)  
• Not Registrated  
• Special Provision A123  
This entry applies to Batteries, electric storage, not otherwise listed in Subsection 4.2 - List of Dangerous Goods. Examples of such batteries are: alkaline-manganese, zinc-carbon, nickel-metal hydride and nickel-cadmium batteries. Any electrical battery or battery powered device, equipment or vehicle having the potential of a dangerous evolution of heat must be prepared for transport so as to prevent  
(a) a short-circuit (e.g. in the case of batteries, by the effective insulation of exposed terminals; or, in the case of equipment, by disconnection of the battery and protection of exposed terminals); and  
(b) accidental activation.  
The words “Not Restricted” and the Special Provision number must be included in the description of the substance on the Air Waybill as required by 8.2.6, when an Air Waybill is issued.  
(3) International Maritime Dangerous Goods Code (IMDG-Code)  
• UN Number 3496 Classes 9  
• Special Provision  
117 Only regulated when transported by sea.  
963 Nickel-metal hydride button cells or nickel-metal hydride cells or batteries packed with or contained in equipment are not subjected to the provisions of this code. All other nickel-metal hydride cells or batteries shall be securely packed and protected from short circuit. They are subjected to other provisions of this Code provided that they are loaded in a cargo transport unit in a total quantity of less than 100 kg gross mass. When loaded in a cargo transport unit in a total quantity of 100 kg gross mass or more, they are not subjected to other provisions of this Code except those of 5.4.1, 5.4.3 and column (16) of the Dangerous Goods List in chapter 3.2.  
• Stowage and segregation: Category A. "Away from" sources of heat. |
16. OTHER INFORMATION

16.1 Cautions

(1) Cautions and prohibited items in this Data Sheet relate to only normal use. Take appropriate safety measures suited for the environment when the product is used for special purposes.

(2) This Data Sheet provides only the information of the product, and is not to be taken as a warranty.

(3) It is intended for use by persons with technical skills and at their own discretion and risk.

(4) The user is responsible for determining that any usage of the data or information in this Data Sheet is in accordance with associated federal, state, and local laws and regulations.

16.2 Date of creation/revision

April 5, 2012