



TOYOTA

ALWAYS A
BETTER WAY

Yaris

Roof spoiler

Installation Instructions

Model year: 2011/07, 2014/07, 2017/03

Vehicle code: **P130*-C****W, **P131*-C****W

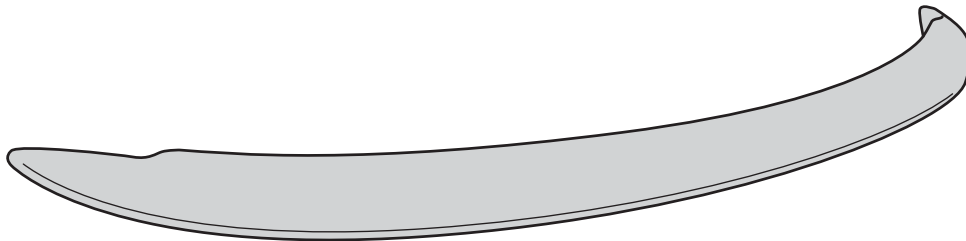
Part number:	76085-0D903	Spoiler
	76894-0D903	Cover RR spoiler LH
	76893-0D903	Cover RR spoiler RH
	PZ402-B9475-60	Mounting kit roof spoiler

Manual reference number: AIM 002 232-5

Revision record

Rev. No.	Date	Page	Picture	Update	New	Deleted steps
4	25-01-17	All	Various	X		
Rev. No.	Date	Page	Step	Remarks		
△ 5	17.06.2019	1, 2		Part number description correction		

76085-0D903

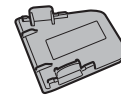
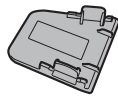


A 1x

76894-0D903 (LH)

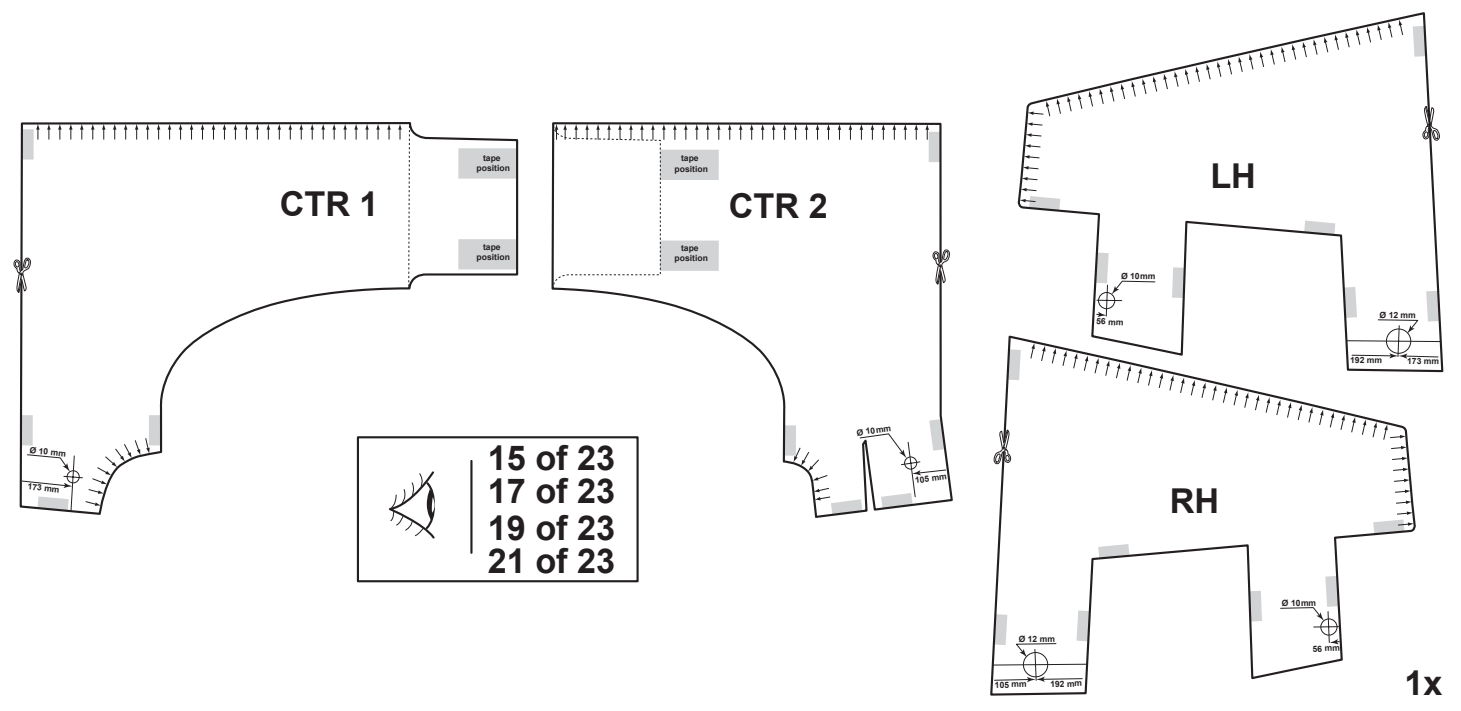
76893-0D903 (RH)

B 1x **C** 1x



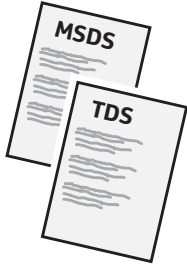
PZ402-B9475-60

E 2x **F** 2x **G** 2x



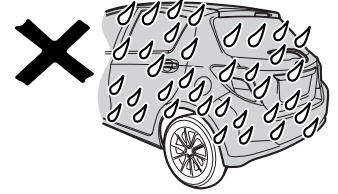
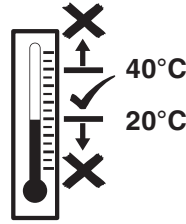
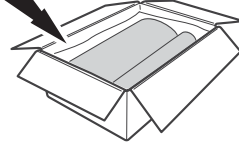
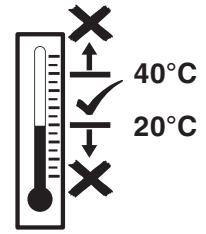
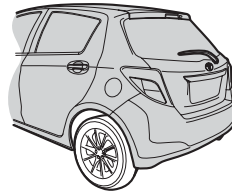
INFO

Material Safety Data Sheet

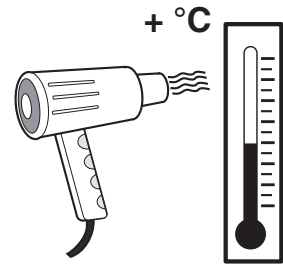
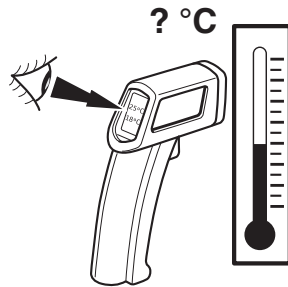
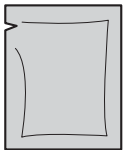


Technical Data Sheet

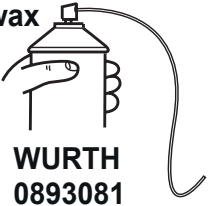
20°C - 40°C



**3M
adhesion promoter
PZ415-00000-00**



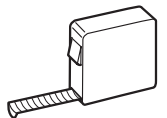
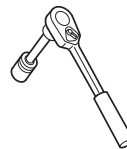
Cavity wax



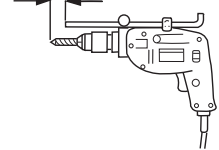
**WURTH
0893081**



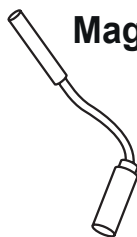
AIM 003 516-*



max 10 mm

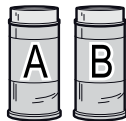


Ø 3/6/10/12 mm

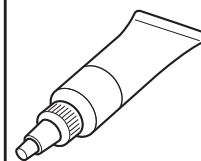


Magnet

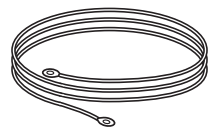
ANTI RUST



**A: 635R B1LT
Dupont refinish etching primer
B: 636R B1LT
Dupont refinish activator**

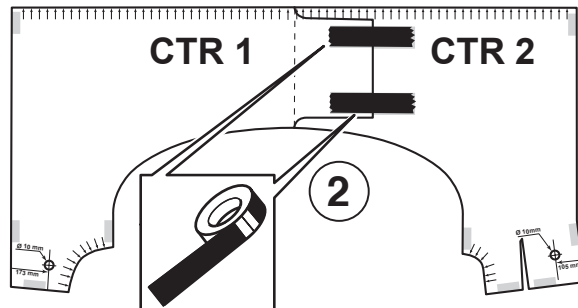
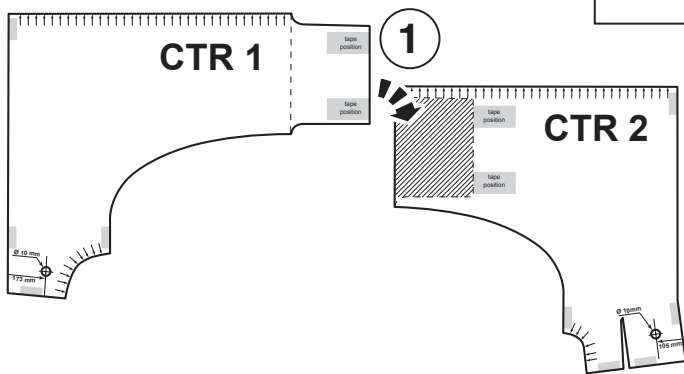


**Loctite
222**

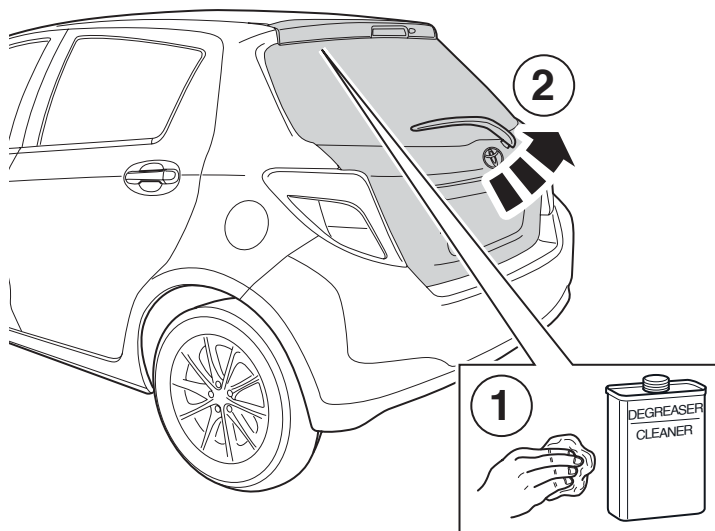




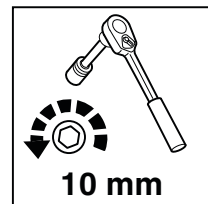
15 of 23
17 of 23
19 of 23
21 of 23



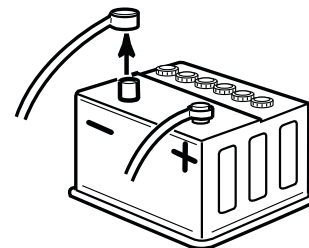
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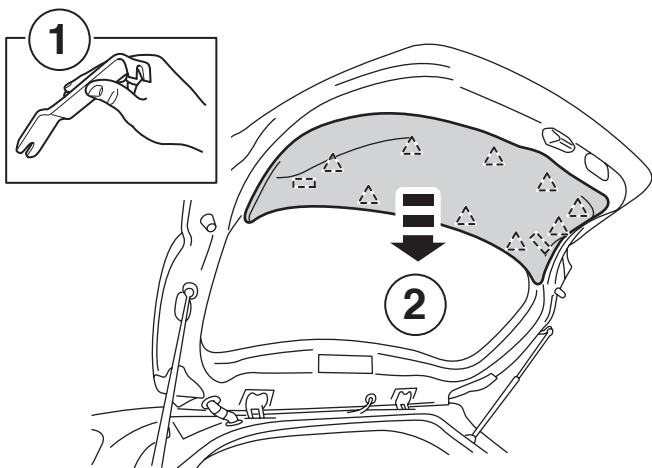
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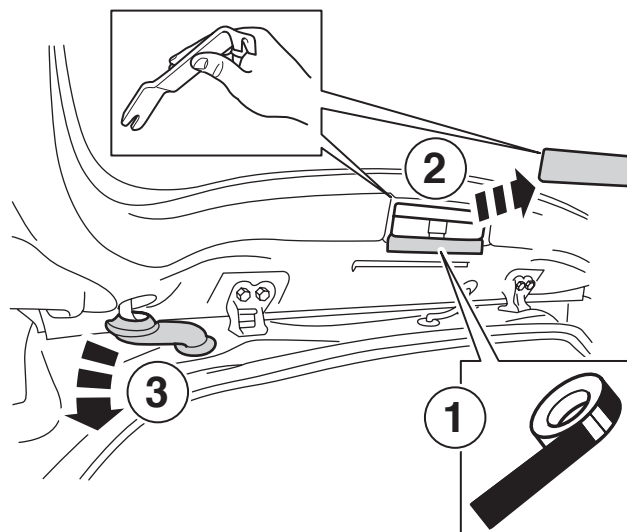
10 mm



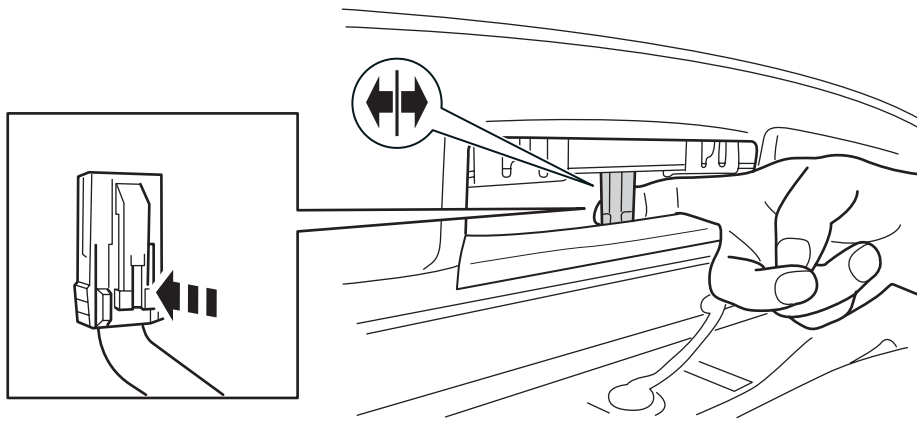
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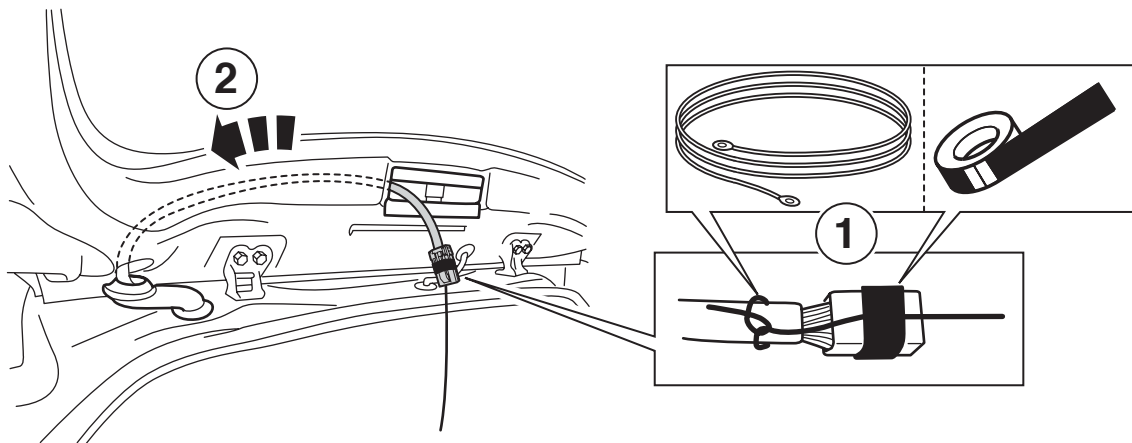
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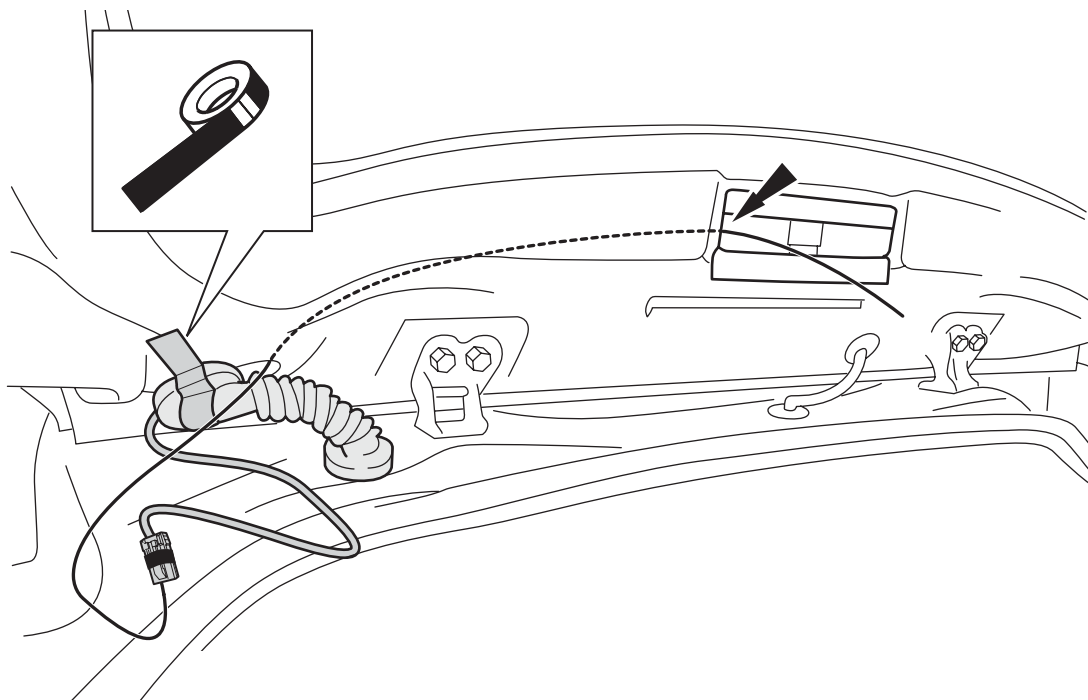
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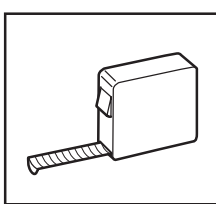
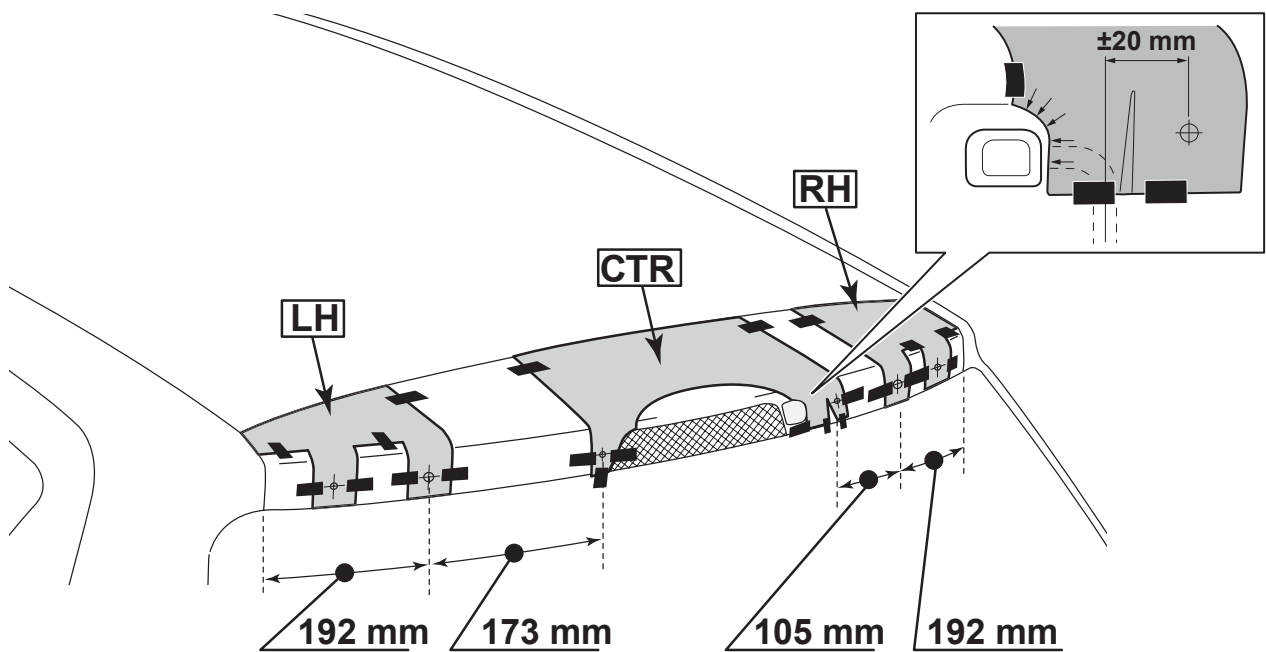
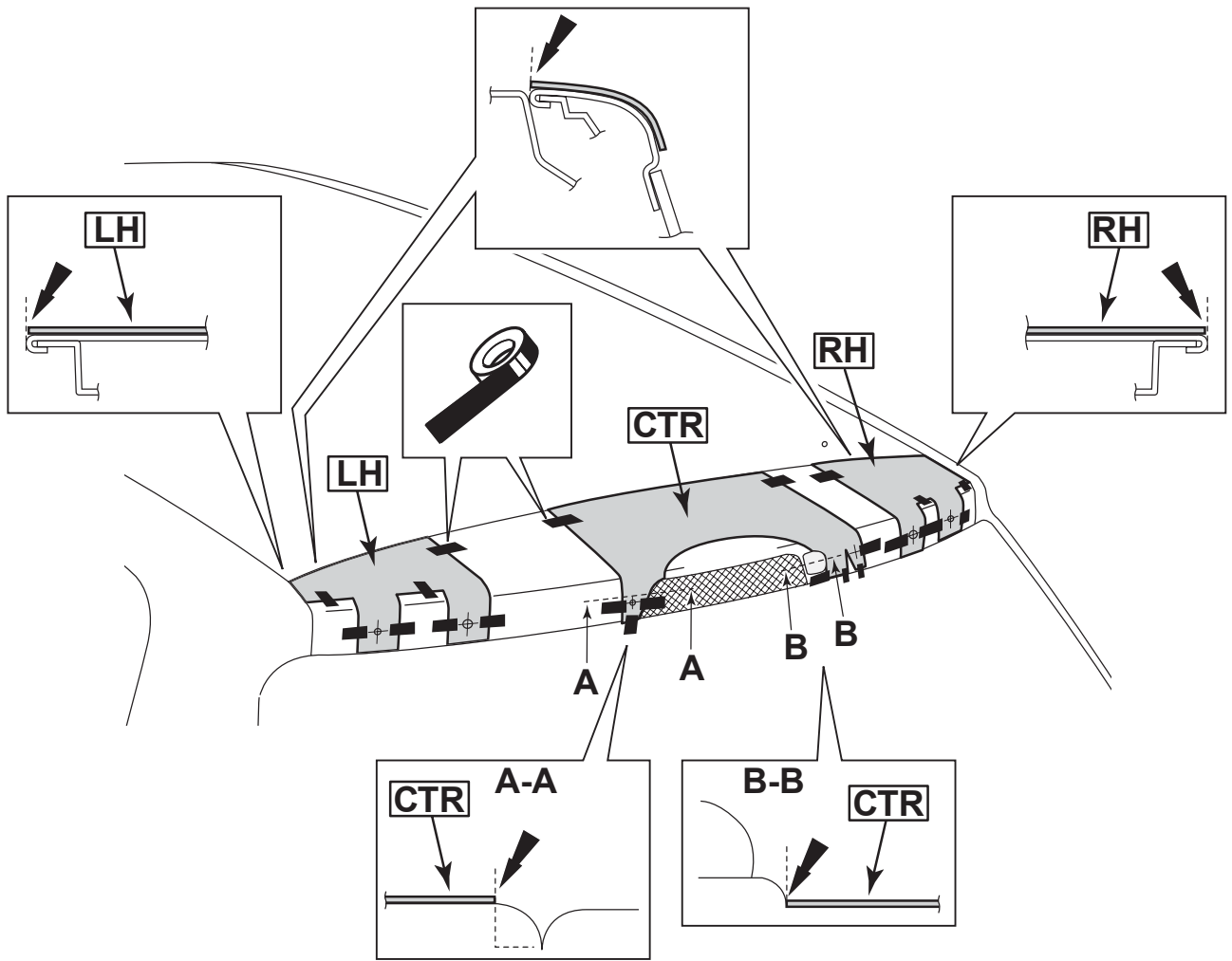
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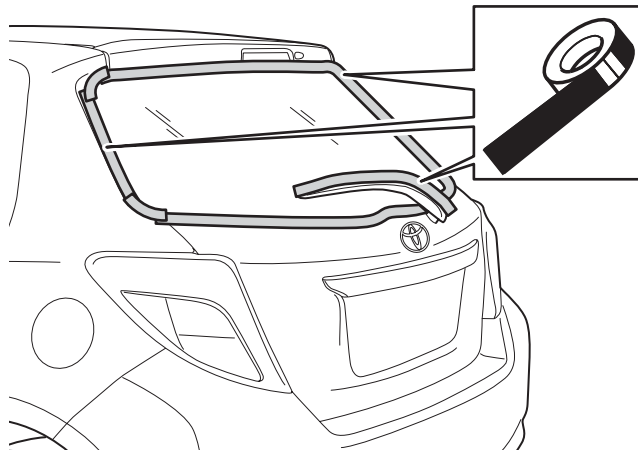


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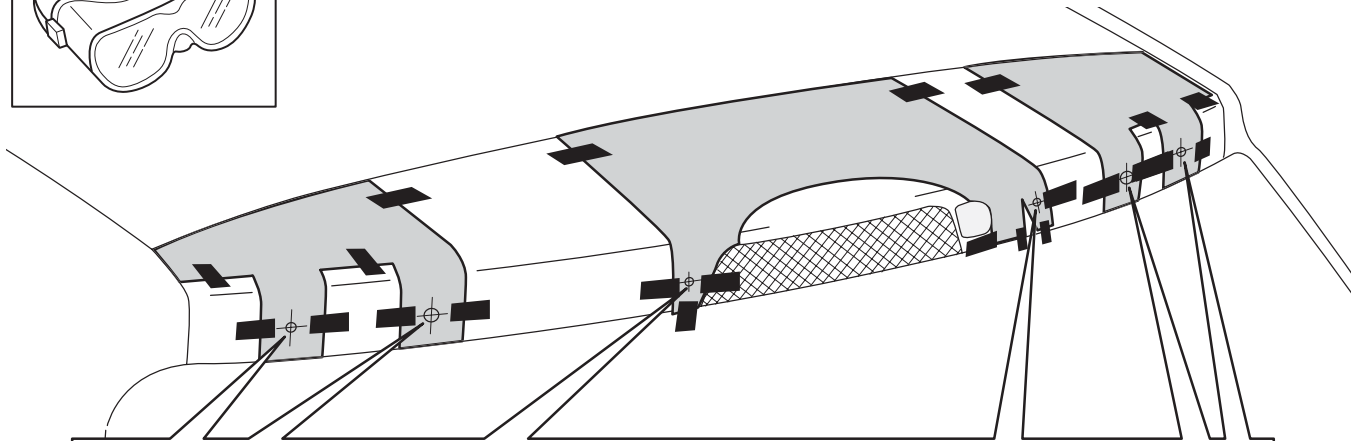
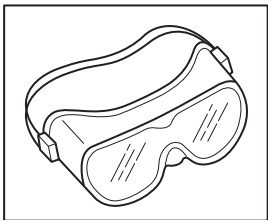




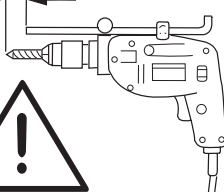

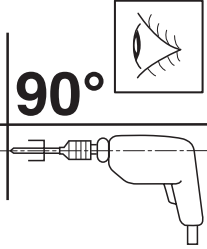
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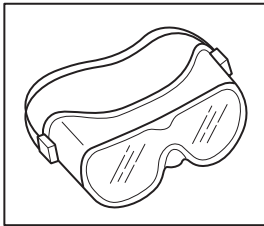


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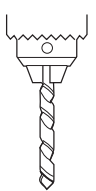
	6x  Ø 3 mm	5mm  	90° 
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11

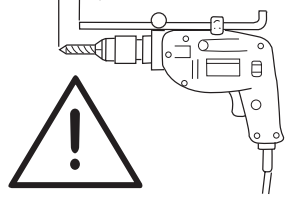


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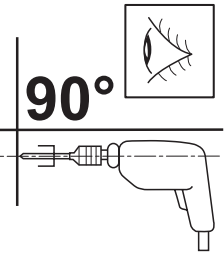
4x



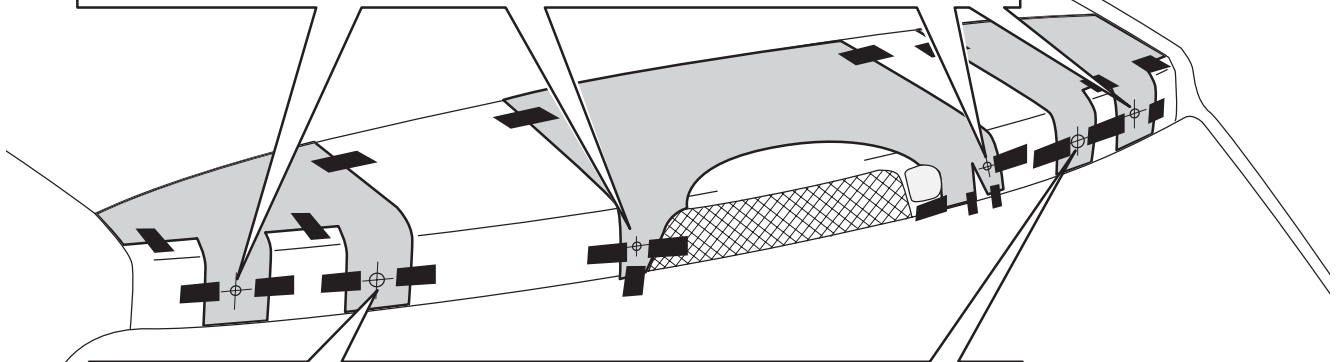
5mm



90°

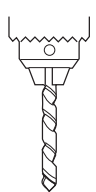


Ø 6 mm
Ø 10 mm

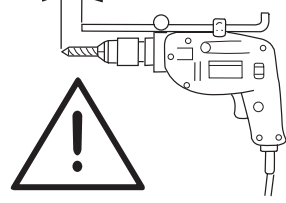


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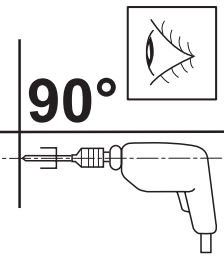
2x



5mm

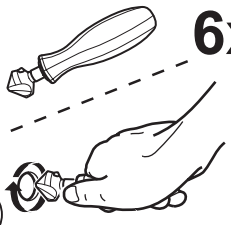


90°



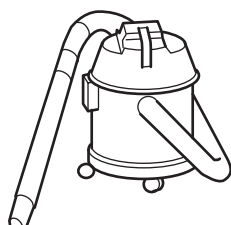
Ø 6 mm
Ø 12 mm

3

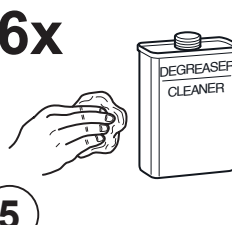


6x

4




5



6x

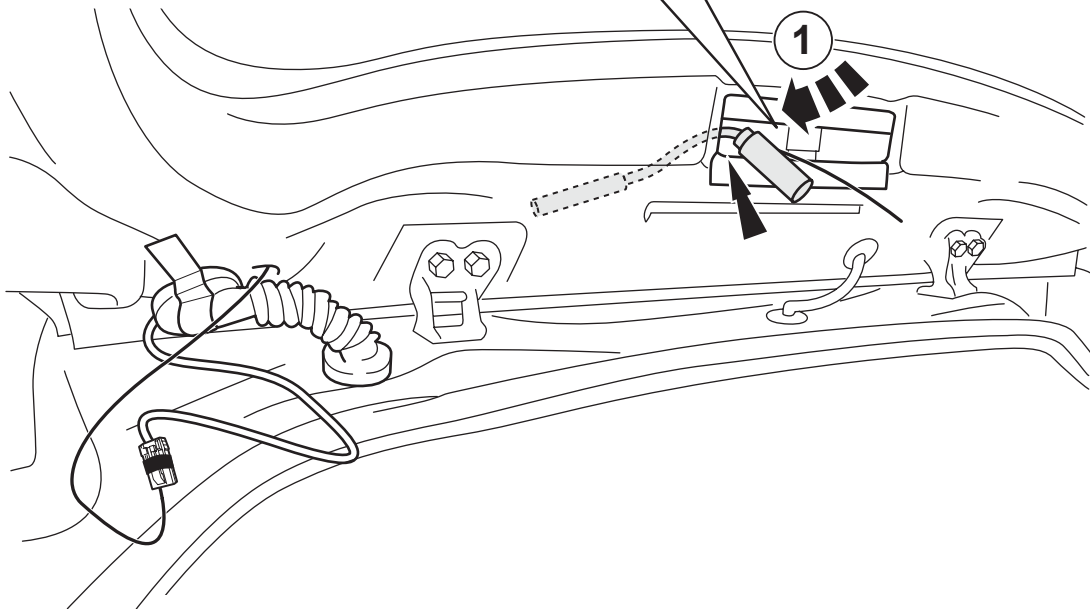
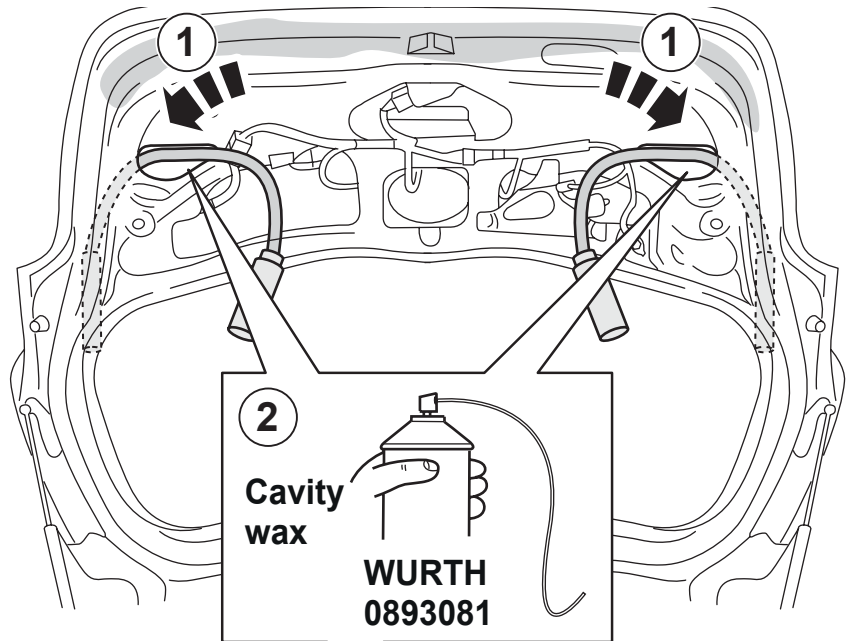
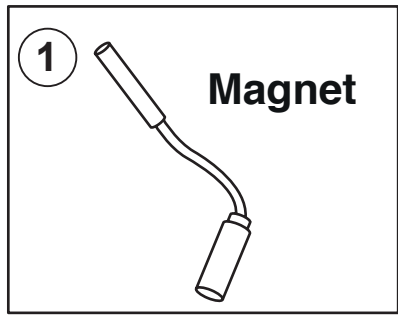
6x

ANTI RUST

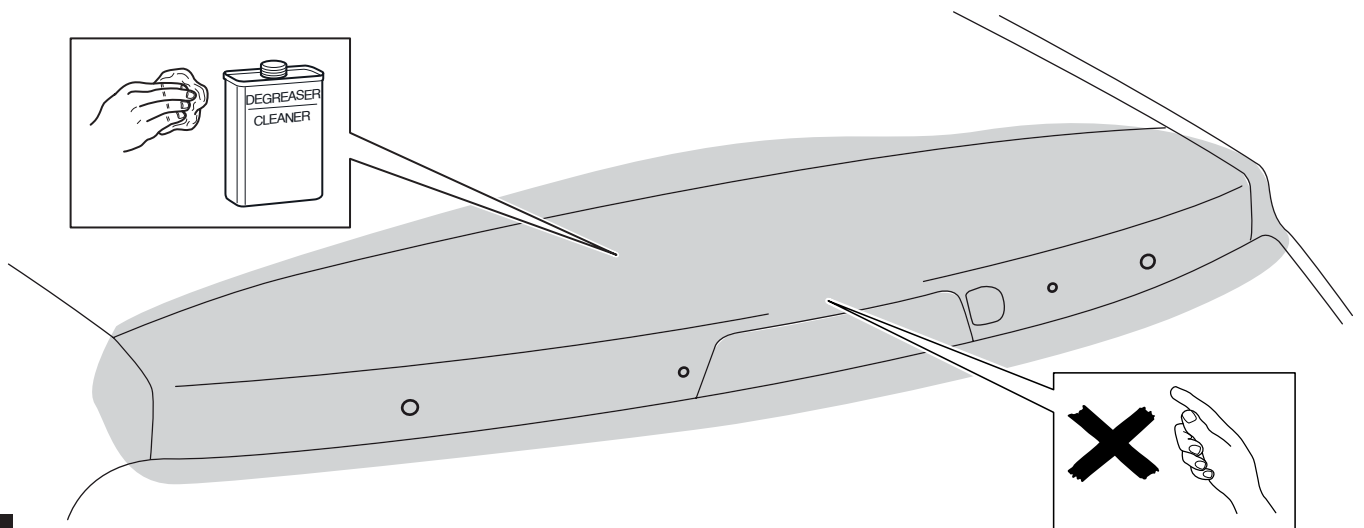
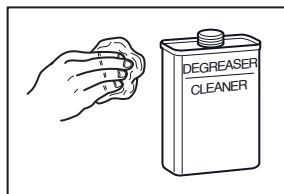


A: 635R B1LT
Dupont refinish etching primer

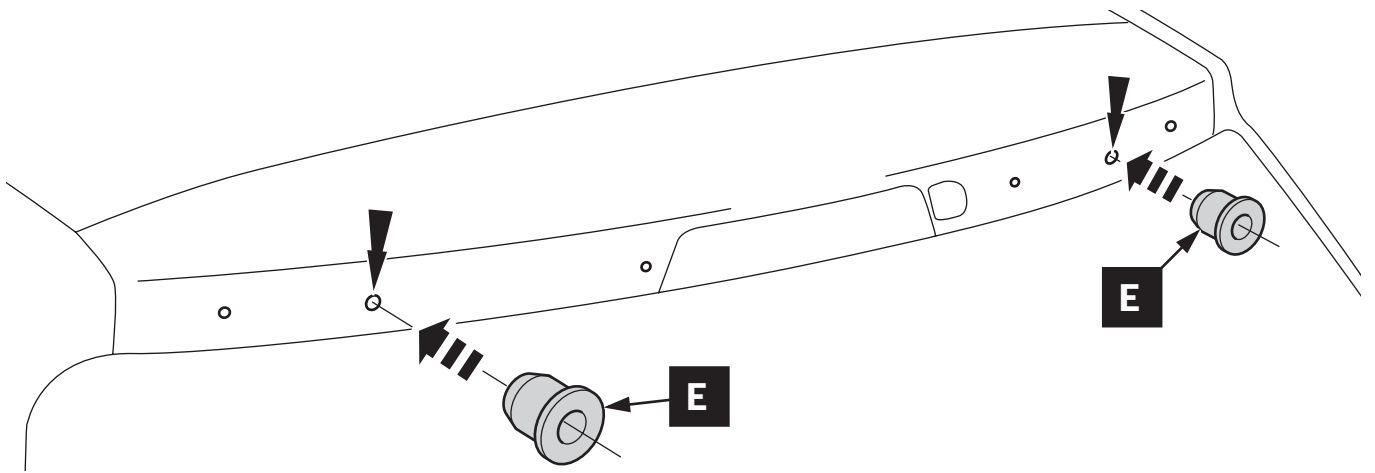
B: 636R B1LT
Dupont refinish activator



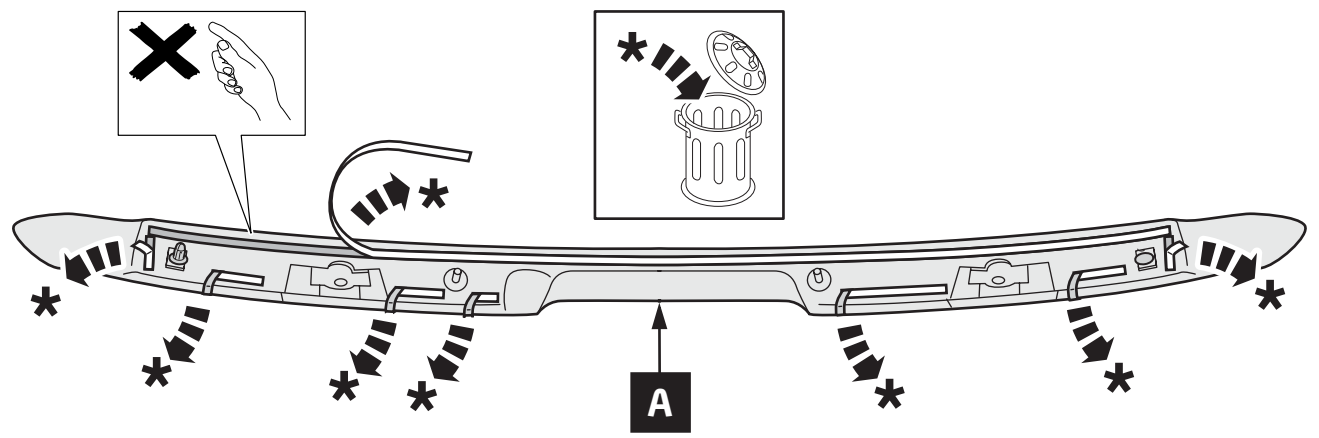
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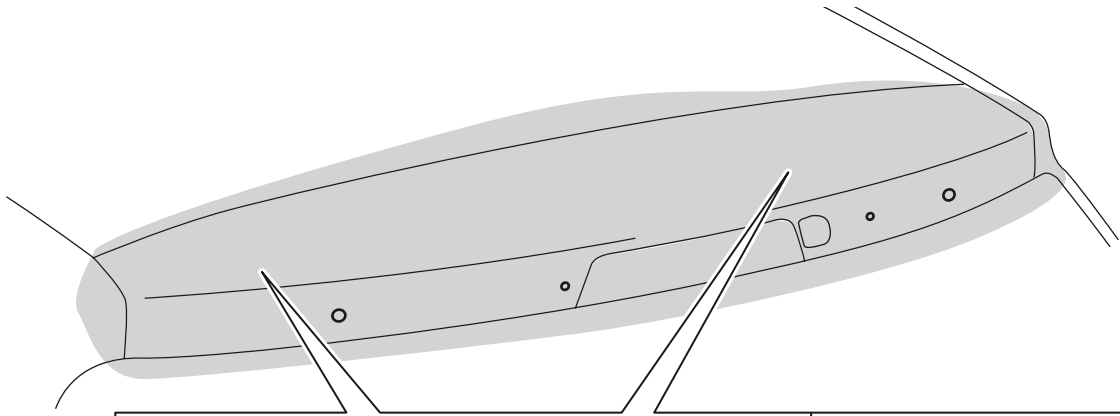
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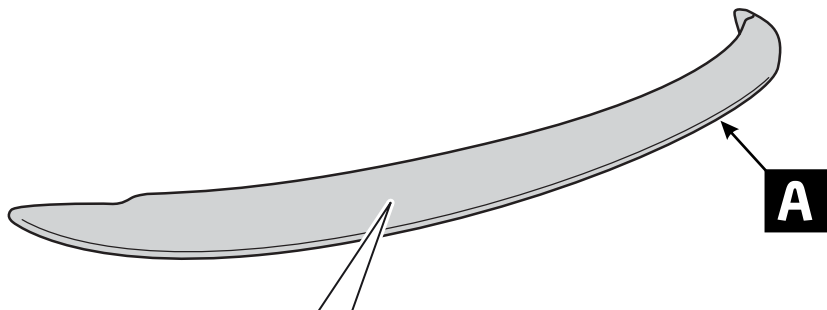


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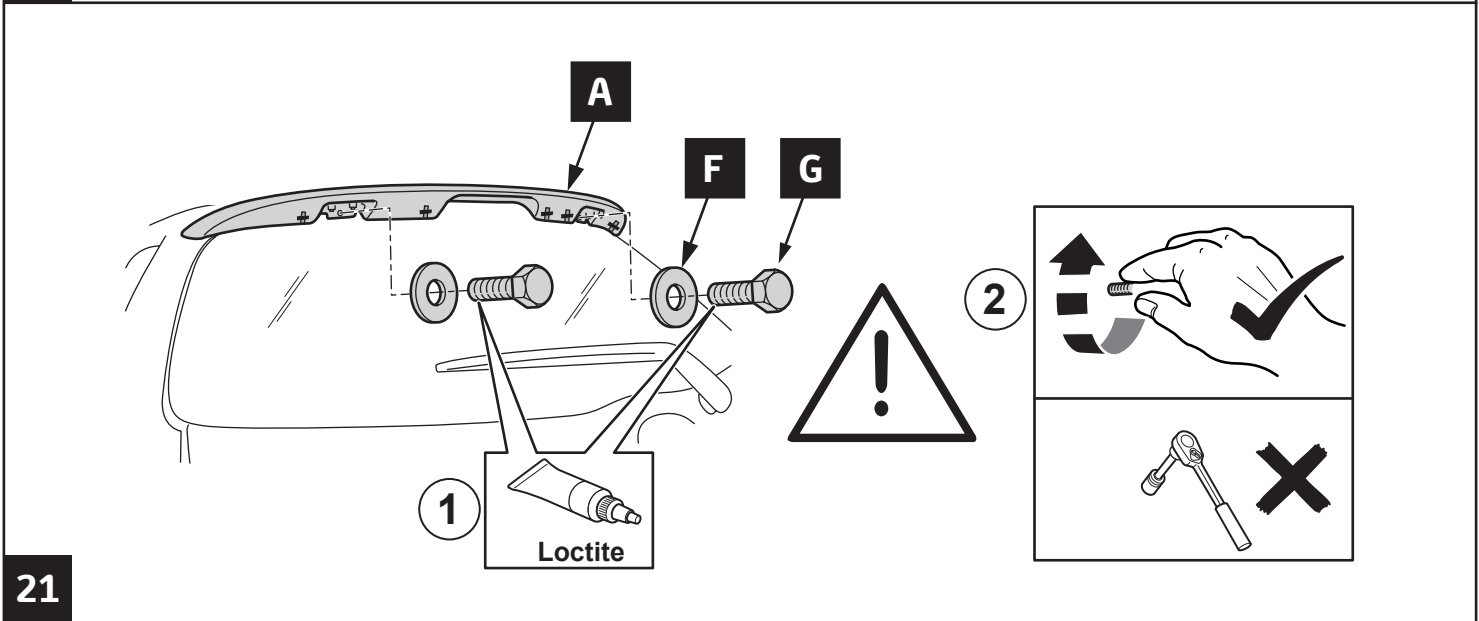
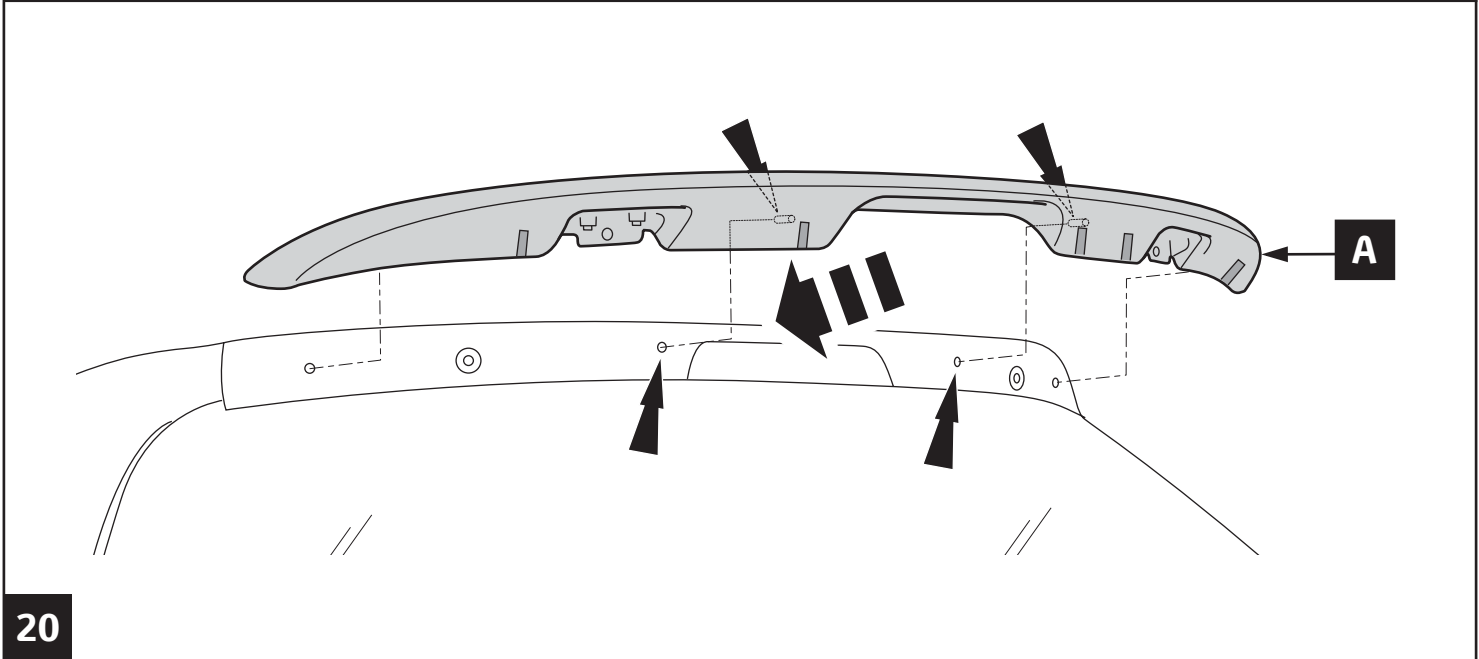
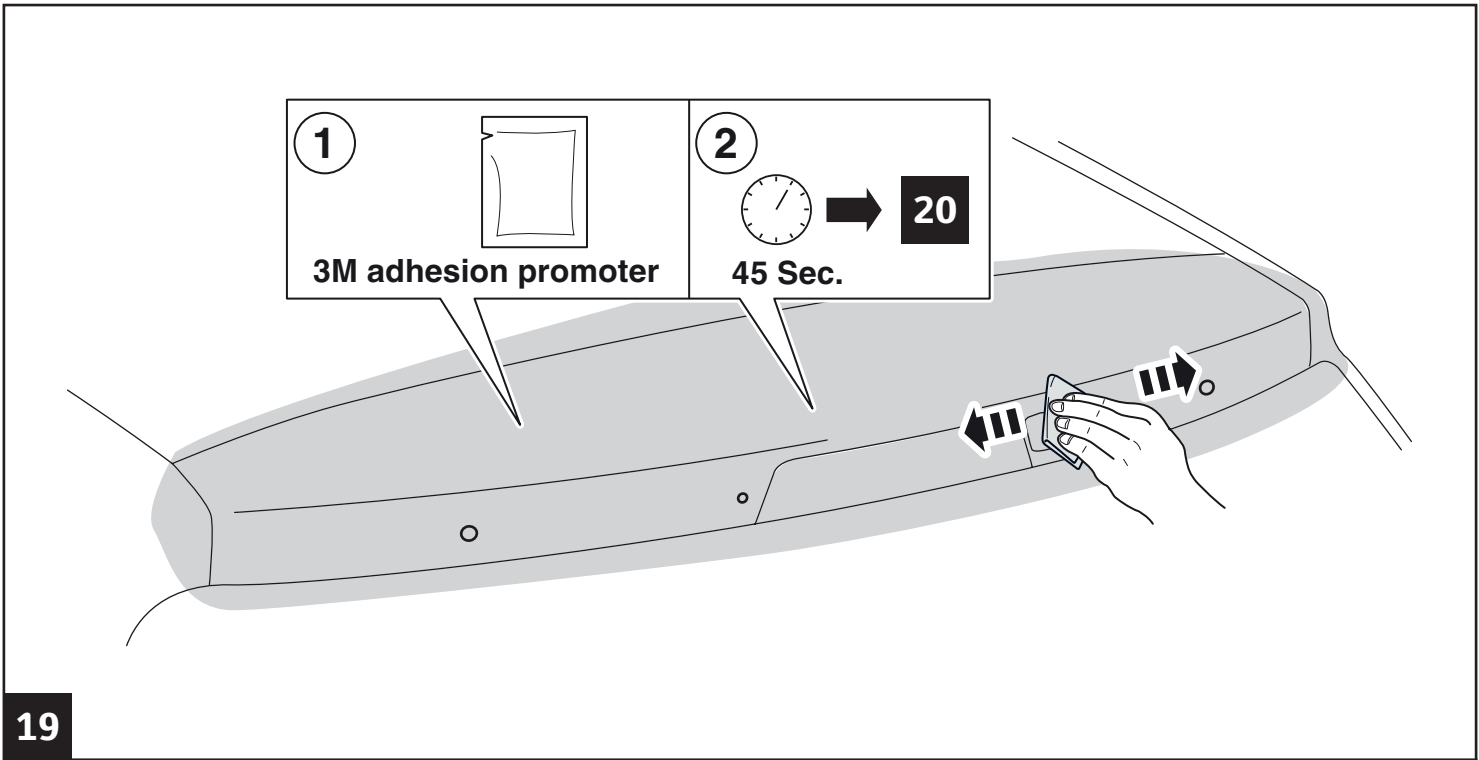
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<p>3</p>	<p>20°C < ? < 40°C → 18</p>	<p>INFO</p> <p> 17 → 21</p> <p> ✓</p> <p> ✗</p>

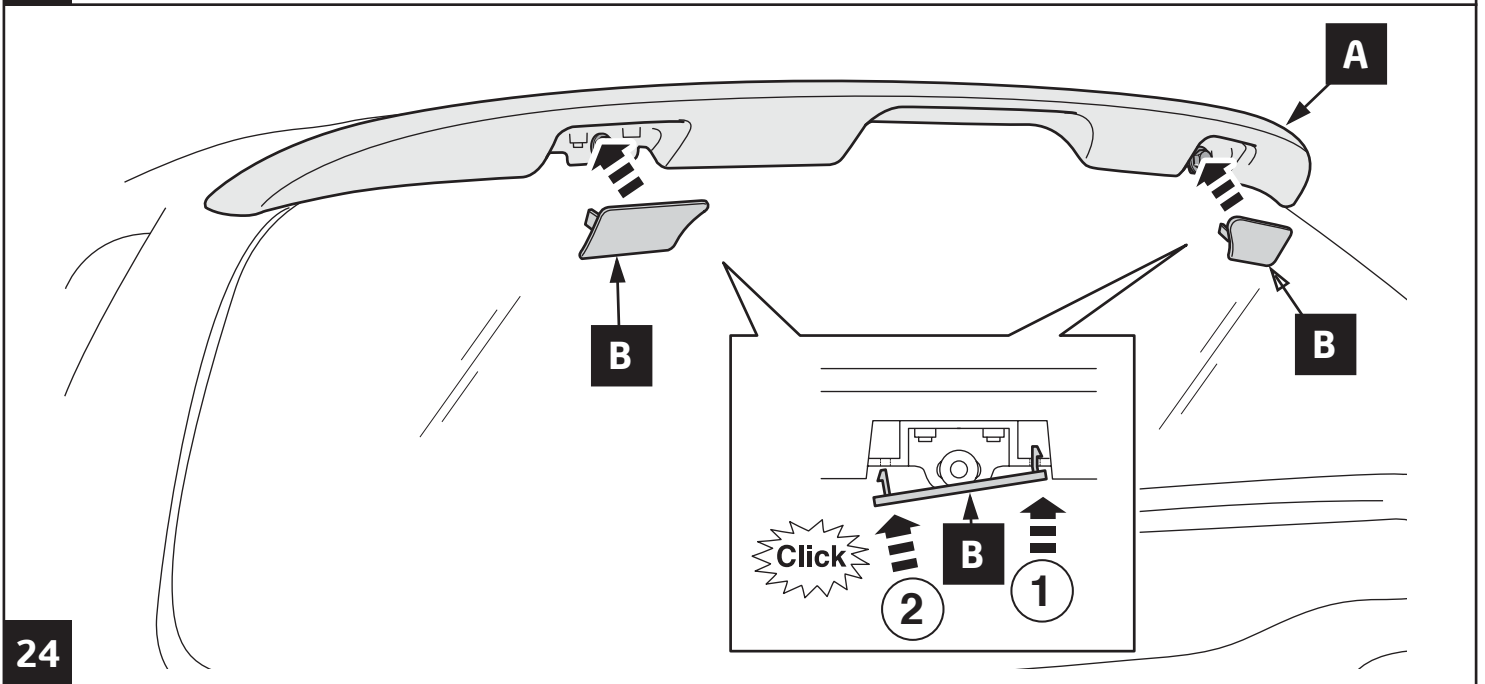
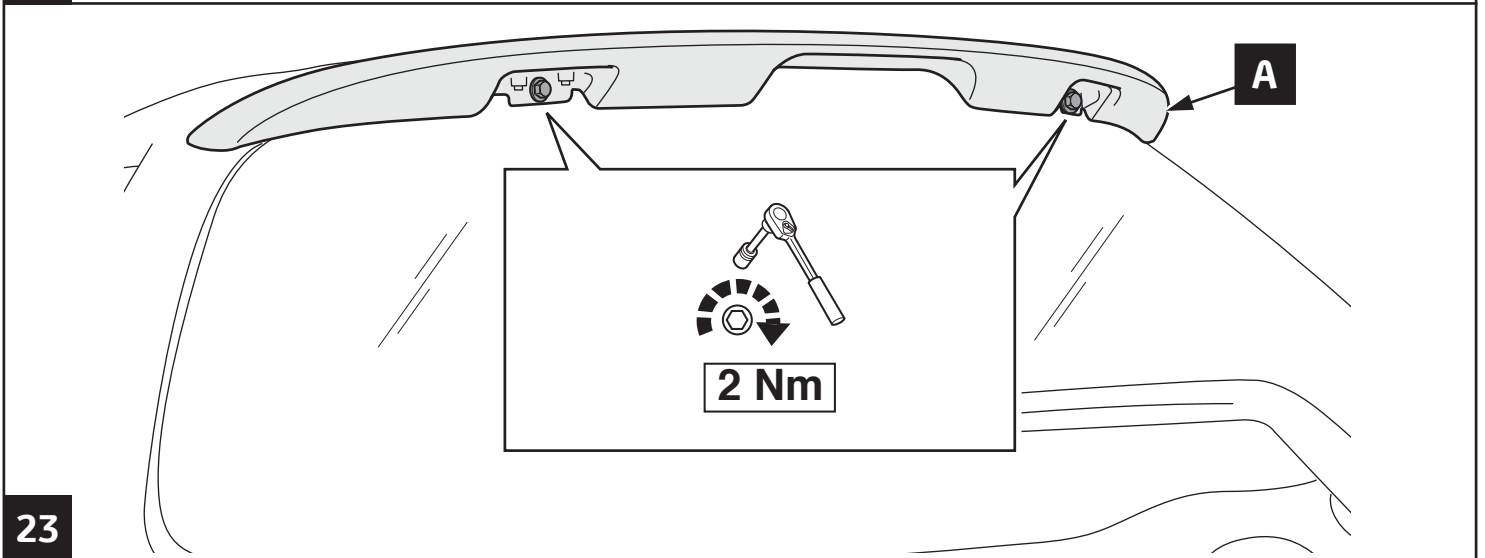
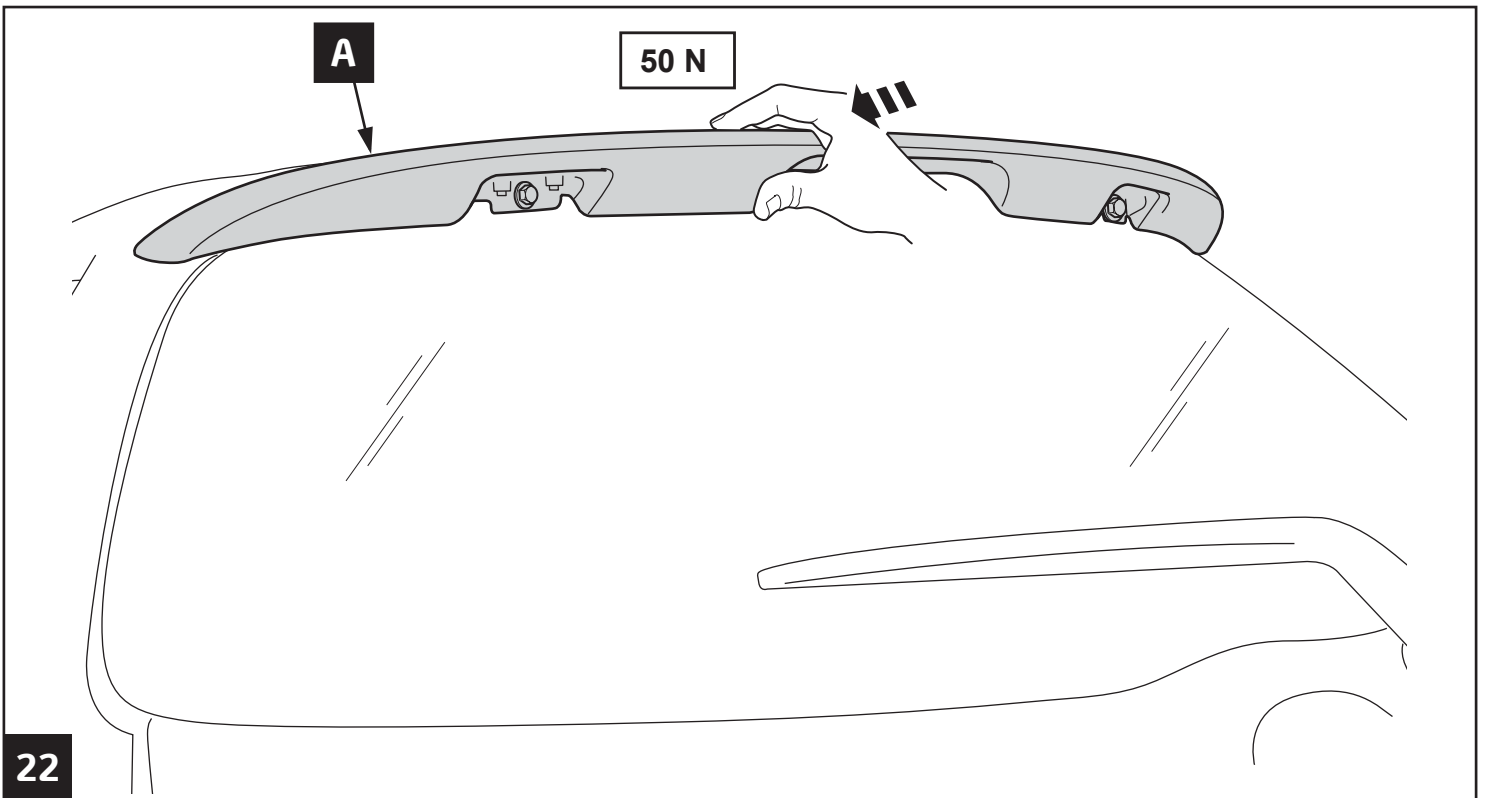
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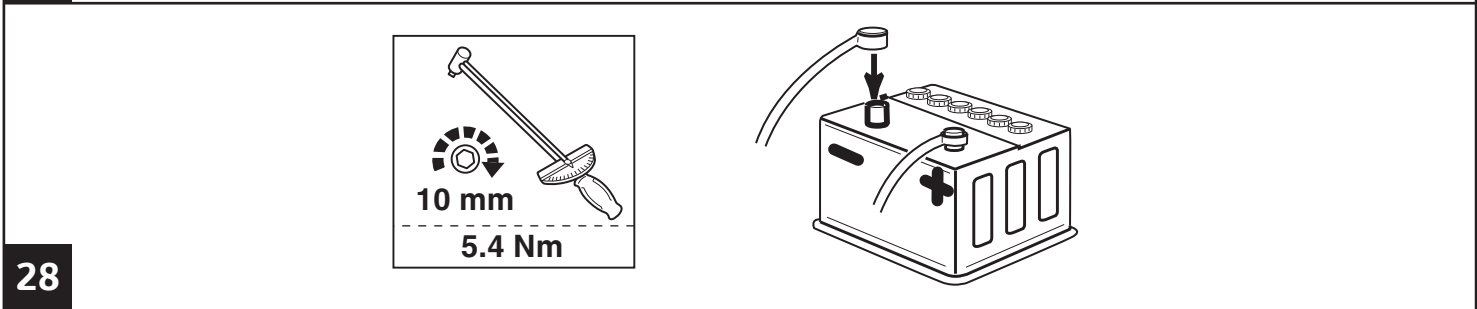
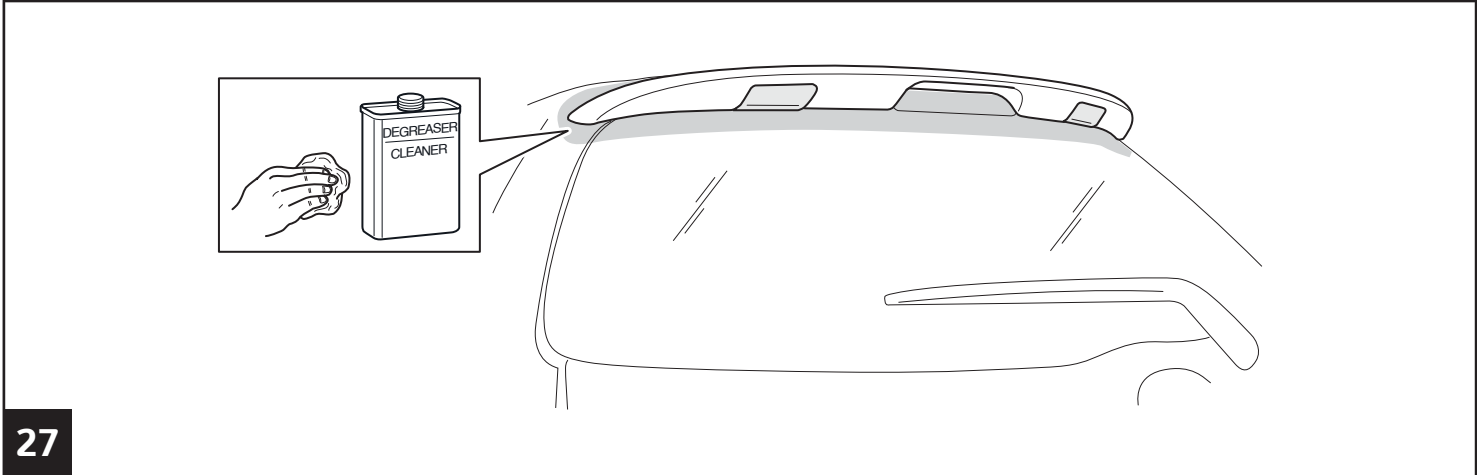
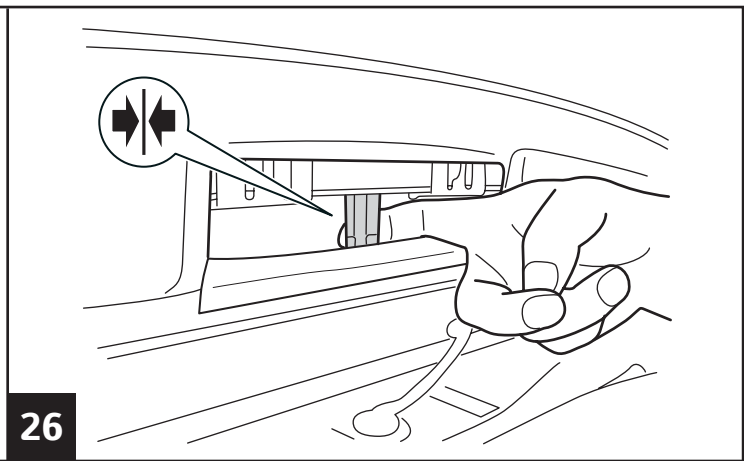
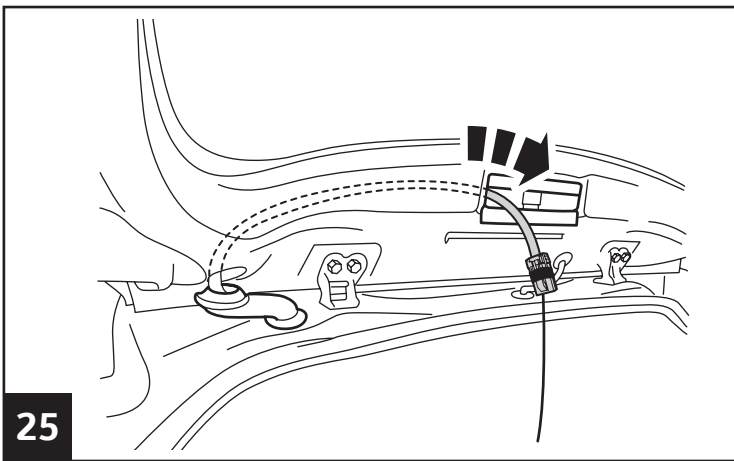


<p>1</p>	<p>? < 20°C → 2</p> <p>20°C < ? < 40°C → 19</p>	<p>2</p>
<p>3</p>	<p>20°C < ? < 40°C → 19</p>	<p>INFO</p> <p> 18 → 21</p> <p> ✓</p> <p> ✗</p>

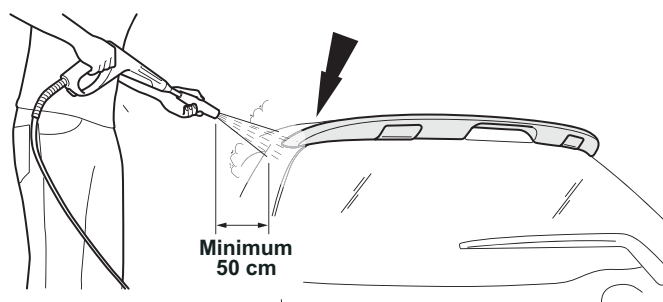
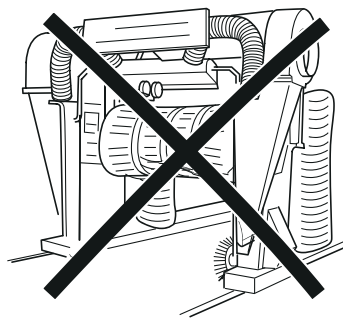
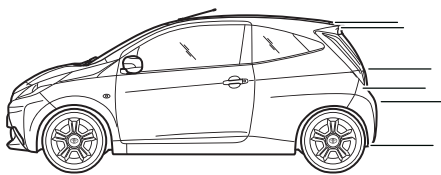
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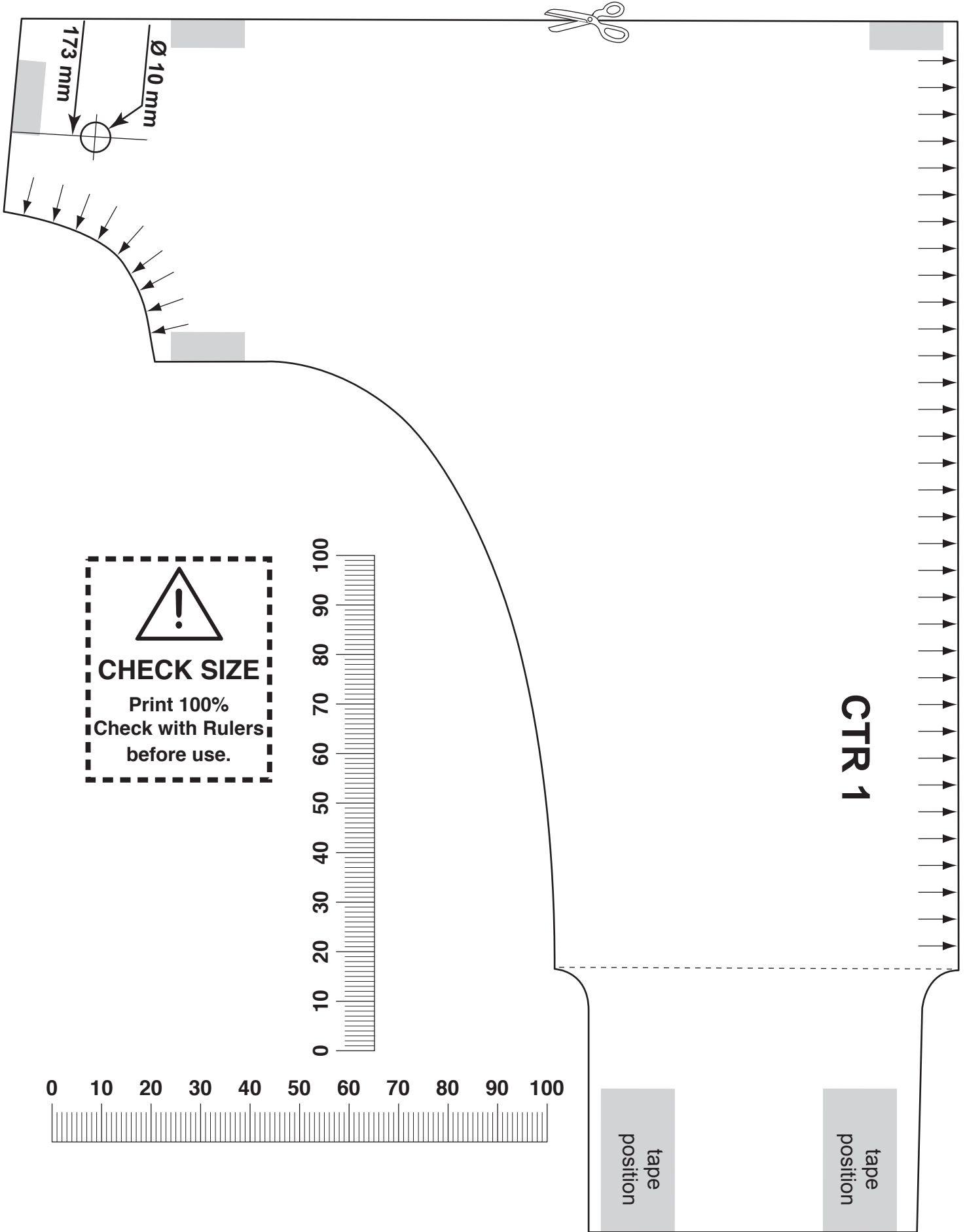


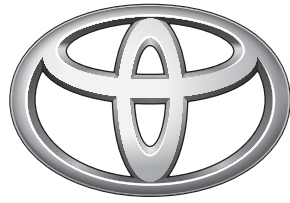




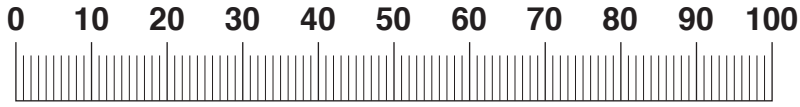
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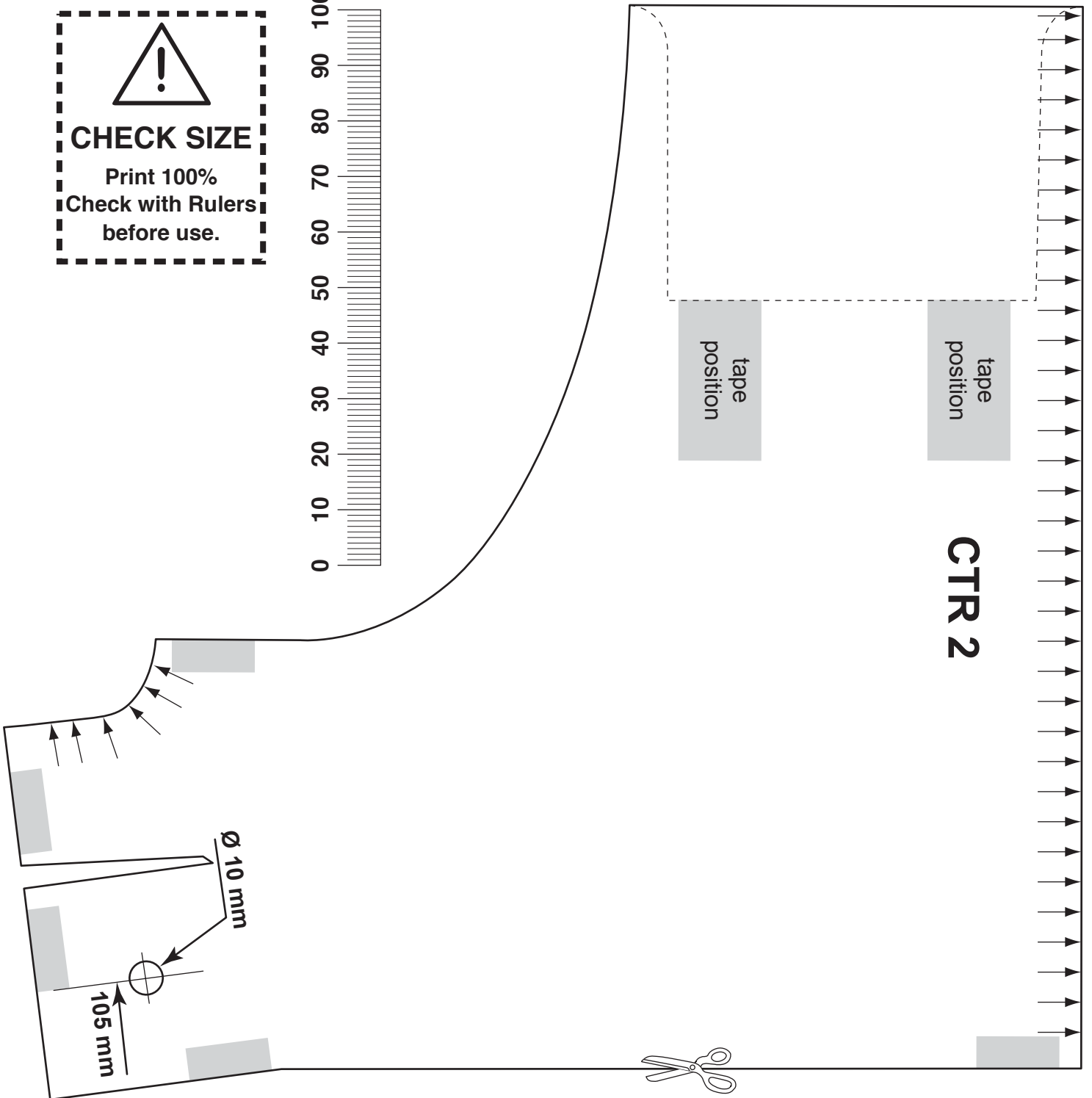
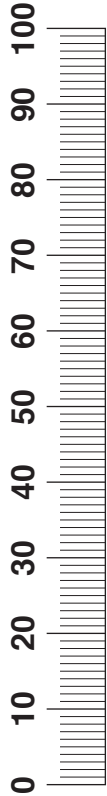


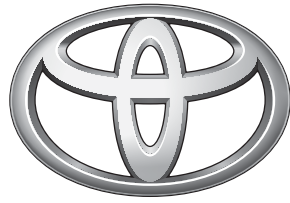


TOYOTA

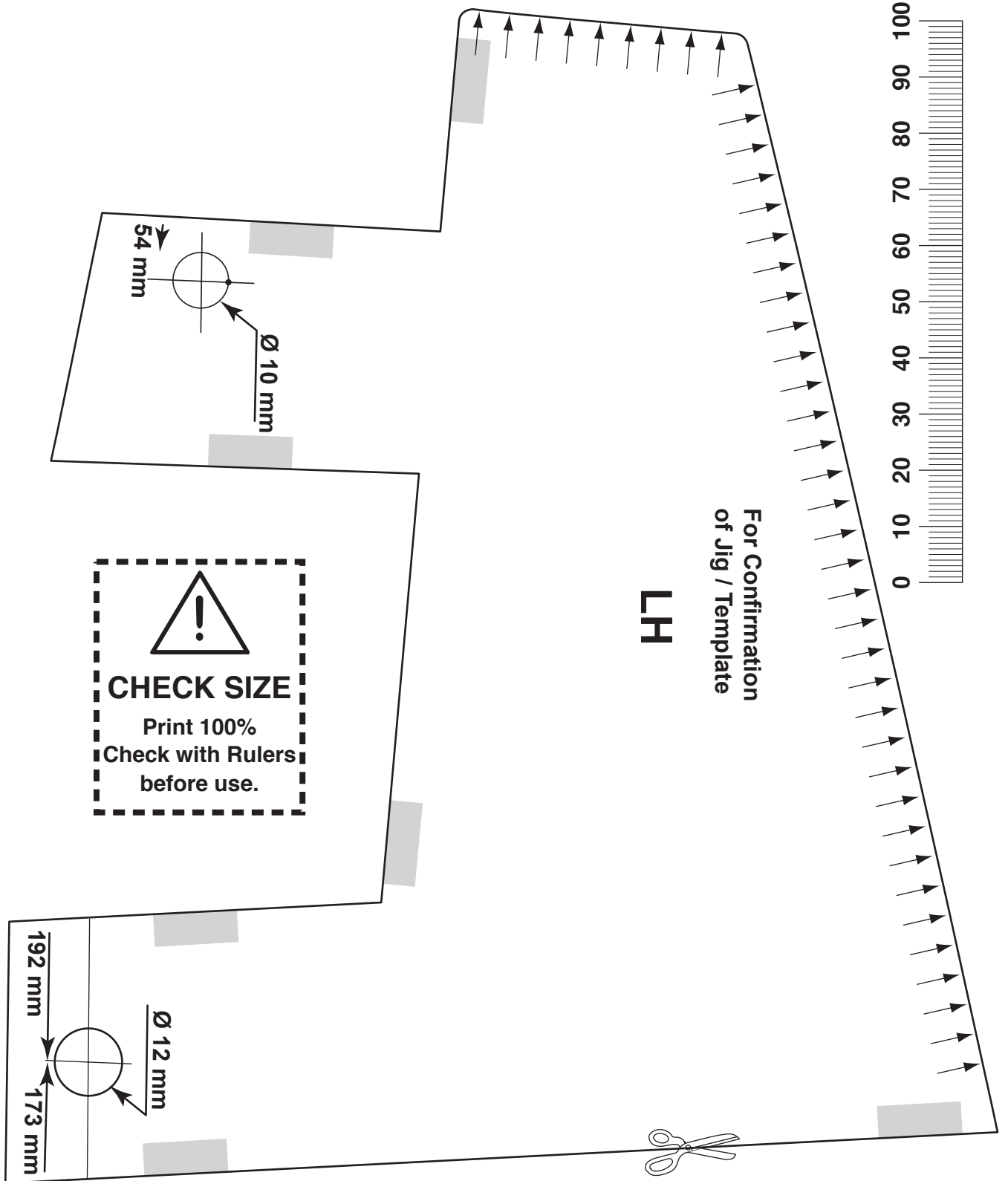
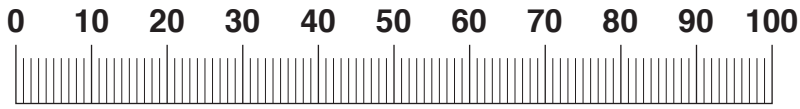


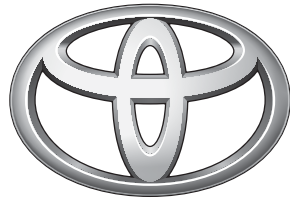

CHECK SIZE
Print 100%
Check with Rulers
before use.



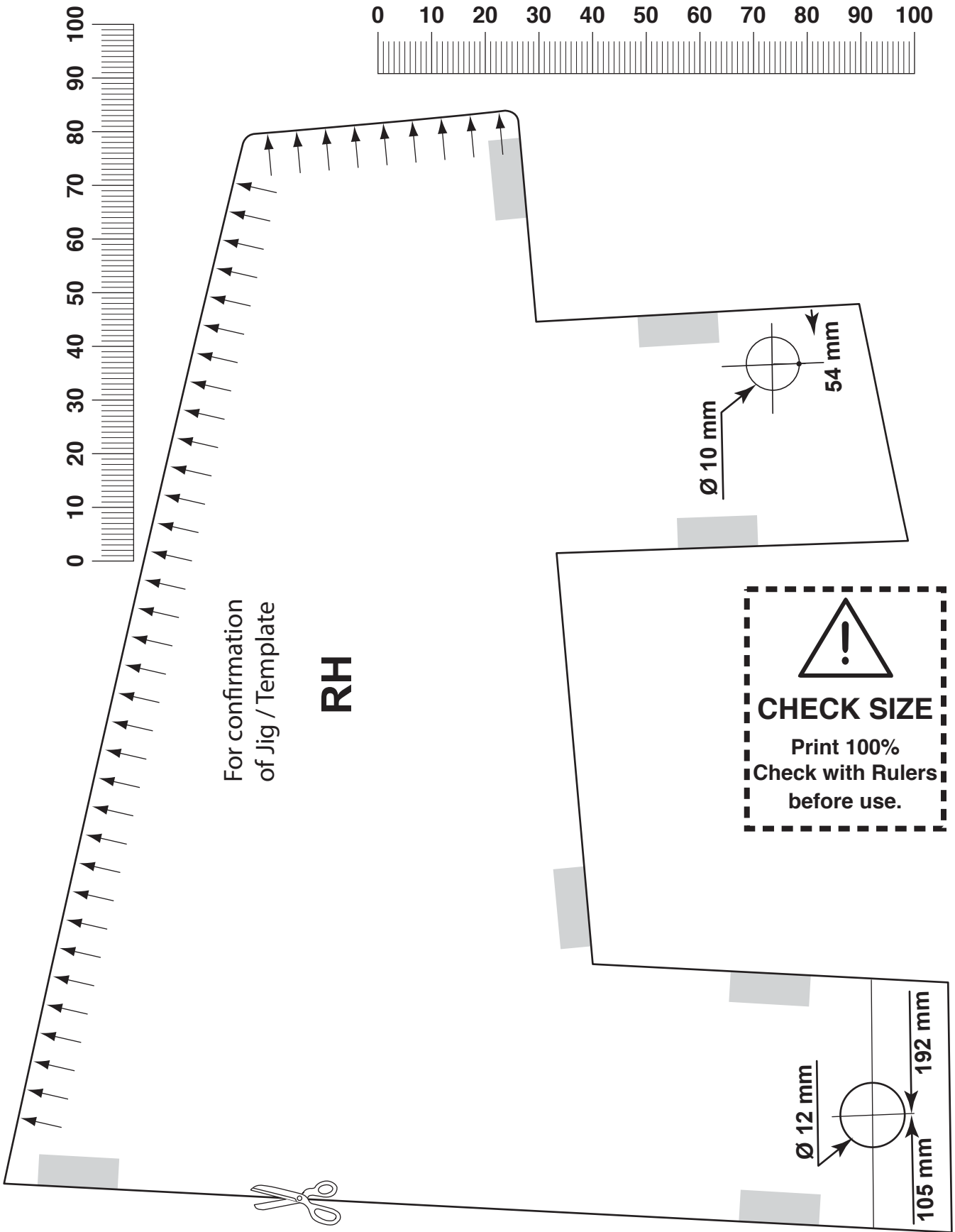


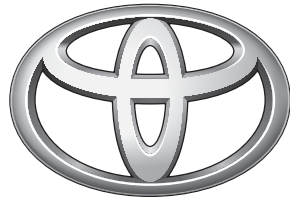
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TOYOTA



TOYOTA

ALWAYS A
BETTER WAY

CHECK SHEET

Page 1 of 1

Yaris

Model/Year 2011/07, 2014/07, 2017/03

Roof spoiler

VIN n°

DURING INSTALLATION

1

P/N = OK

2

(2x) 2 Nm

Serial Number

3

Cavity wax

WURTH
0893081

4

5,4 Nm

Serial Number

AFTER INSTALLATION

1

2

= OK

Installation Date:

.. / .. / ..

Technician Name & Signature:

Stamp:

